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COMITE EXECUTIF  
DU FONDS MULTILATERAL AUX FINS  
D'APPLICATION DU PROTOCOLE DE MONTREAL  
Soixante-troisième réunion  
Montréal, 4 – 8 avril 2011

## **PROPOSITIONS DE PROJETS : MEXIQUE**

Le présent document comprend les observations et recommandations du Secrétariat du Fonds sur les propositions de projets suivantes :

Aérosols

- Elimination du HCFC-22 et du HCFC-141b en aérosol fabriqués chez Silimex ONUDI

### Destruction

- Projet de démonstration de destruction de SAO indésirables au Mexique

**FICHE D'EVALUATION DE PROJET – PROJETS NON PLURIANNUELS  
MEXIQUE**

<b>TITRE DU PROJET</b>		<b>AGENCE D'EXECUTION/BILATERALE</b>
(a)	Elimination du HCFC-22 et du HCFC-141b en aérosol fabriqués chez Silimex	ONUDI

<b>ORGANISME NATIONAL DE COORDINATION</b>	Bureau national de l'ozone, SEMARNAT
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**DERNIERES DONNEES DECLAREES SUR LA CONSOMMATION DES SAO INSCRITS AU PROJET  
A : DONNEES EN VERTU DE L'ARTICLE-7 (TONNES PAO, 2009, EN DATE DE MARS 2011)**

Annexe C, Groupe I	1 125,9
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**B: DERNIERES DONNEES SECTORIELLES DE PROGRAMME DE PAYS (TONNES PAO, 2009, EN DATE DE MARS 2011)**

Substance	Consommation par secteur (tonnes PAO)						
	Aérosols	Mousses	Réf. manu.	Réf. serv.	Solvants	Autres	Total
HCFC-22	30,17	29,15	198,0	260,73			518,05
HCFC-141b	30,58	269,50	305,25				605,33

<b>Consommation restante de HCFC admissible au financement (tonnes PAO)</b>	S/O
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<b>AFFECTATIONS AU TITRE DU PLAN D'ACTIVITES DE L'ANNEE EN COURS</b>	Financement	Elimination (tonnes PAO)
	\$ US	(tonnes PAO)
(a)	1 000 000	10,0

<b>TITRE DU PROJET :</b>	(a)
SAO utilisées à l'entreprise (tonnes PAO) :	11,06
SAO à éliminer (tonnes PAO) :	11,06
Durée du projet (mois) :	30
Coûts du projet (\$ US) :	
surcoût d'investissement :	282 200
Imprévus (10 %) :	28 220
Surcoût d'exploitation :	210 496
Coût total du projet :	520 916
Participation locale à la propriété (%) :	100
Elément d'exportation (%) :	0
Subvention demandée (\$ US) :	520 916
Rapport coût-efficacité (\$ US/kg) :	3,8
Coûts d'appui de l'agence d'exécution (\$ US) :	39 069
Coût total du projet pour le Fonds multilatéral (\$ US) :	559 985
Etat du financement de contrepartie (O/N) :	O
Echéances de surveillance incluses (O/N) :	O

<b>RECOMMANDATIONS DU SECRETARIAT :</b>	Pour examen individuel
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## DESCRIPTION DU PROJET

### Introduction

1. L'ONUDI, au nom du gouvernement du Mexique, a présenté à la 63<sup>e</sup> réunion un projet d'élimination intitulé « Elimination du HCFC-22 et du HCFC-141b en aérosol fabriqués chez Silimex ». Le financement de la préparation de ce projet a été approuvé à la 58<sup>e</sup> réunion. L'entreprise fabrique des produits d'aérosols techniques, consommant 60,48 tonnes métriques (3,3 tonnes PAO) de HCFC-22 et 70,24 tonnes métriques (7,73 tonnes PAO) de HCFC-141b. Le financement demandé pour la mise en œuvre du projet est de 520 916 \$ US plus des coûts d'appui d'agence de 39 069 \$ US pour l'ONUDI.

2. L'agence a présenté le projet initialement à la 62<sup>e</sup> réunion, ainsi qu'une demande correspondante de financement de 1 108 404 \$ US plus des coûts d'appui d'agence sur la base, *entre autres*, d'une demande de surcoût d'exploitation pour une durée de quatre ans. Dans la décision 62/9, le Comité exécutif a demandé à l'ONUDI de présenter de nouveau la proposition de projet à la 63<sup>e</sup> réunion, en se fondant sur un surcoût d'exploitation pour une durée d'un an.

### Contexte du pays et du secteur

3. Silimex est de loin la plus grande entreprise du secteur des aérosols au Mexique pour ce qui de la consommation de tonnes PAO. Au total, neuf entreprises sont actives dans le secteur, qui utilisent toutes du HCFC-22 et six utilisent également du HCFC-141b. Le projet proposé vise l'élimination de 60,48 tonnes métriques de HCFC-22 et 70,24 tonnes métriques de HCFC-141b, soit 52,3 pour cent de tonnes PAO à éliminer dans le secteur. La proposition de projet était s'accompagnée d'une description détaillée du secteur des aérosols au Mexique, incluant les noms de toutes les entreprises consommant des HCFC dans ce secteur, et leur consommation depuis 2007.

4. L'ONUDI a informé le Secrétariat que le Mexique a consommé dans le secteur des aérosols 426,03 tonnes métriques (23,43 tonnes PAO) de HCFC-22 et 117,17 tonnes métriques (12.89 tonnes PAO) de HCFC-141b en moyenne de 2007 à 2009. Des propulseurs de HCFC sont souvent utilisés lorsque les agents propulseurs d'aérosol d'hydrocarbure (PAH) ne peuvent l'être pour des raisons techniques. En conséquence, contrairement au cas de l'élimination des CFC, les technologies de remplacement sont souvent moins économiques pour le fabricant que les actuels HCFC et des efforts supplémentaires sont nécessaires aux fins de la durabilité de la conversion. La proposition de projet contenait des renseignements sur le système d'autorisation actuel pour contrôler les importations de SAO contenant des HCFC. Présentement, les HCFC ne font pas l'objet de quotas. La proposition de projet souligne qu'il est incertain que des mesures de réglementation limitant les HCFC pour les aérosols seulement soient efficaces ou applicables, une interdiction uniquement pour ce secteur pouvant tout simplement entraîner l'utilisation illégale des HCFC largement disponibles. Dans ce contexte, la proposition de projet indique l'intention de s'orienter vers des contrôles volontaires impliquant les fabricants et importateurs de HCFC au Mexique, pour appuyer une stratégie de réduction du montant de HCFC utilisés dans le secteur.

5. A sa 59<sup>e</sup> réunion, le Comité exécutif a approuvé un projet de conversion du HCFC-141b et du HCFC-22 dans la fabrication de mousse d'isolation de polyuréthane rigide pour les réfrigérateurs ménagers chez Mabe. Ce projet a éliminé 55,87 tonnes PAO, soit 4,6 pour cent du point de départ du Mexique, qui était la consommation déclarée en 2008 lorsque ledit projet sur la mousse avait été présenté. Le projet actuel réduira d'un pour cent additionnel le tonnage sélectionné comme point de départ. La proposition de projet prévoit une présentation du PGEH à la 64<sup>e</sup> réunion du Comité exécutif, avec pour objectif principal l'élimination du HCFC-141b dans les sous-secteurs de la mousse de polyuréthane et la mousse d'isolation dans la réfrigération.

### Profil de la compagnie

6. Silimex a été fondée en 1969 avec, au départ, deux produits principaux : agent de démolage de silicone et nettoyants électriques. L'entreprise est en totalité de propriété mexicaine et sa production annuelle est d'environ 500 000 bombes de produits divers. A l'inverse d'autres entreprises mexicaines, Silimex n'est pas passée des CFC au propane/pentane pour deux raisons : les PAH ne pouvaient pas être introduits en toute sécurité dans l'usine sans d'importants changements et donc un investissement significatif et le client principal voulait un produit totalement ininflammable. Lorsque le secteur des aérosols a cessé d'utiliser des CFC, Silimex est passée avec son propre financement aux HCFC. L'entreprise a présentement deux machines de remplissage d'aérosol qui ne peuvent pas être adaptées aux PAH.

### Choix de technologie

7. La proposition de projet souligne la variation et la vente significatives des produits à base d'aérosols et l'imprévisibilité des marchés futurs. Par conséquent, la proposition de projet ne pouvait contenir que des données indicatives, c'est-à-dire des données historiques, quant à savoir quels différents produits pouvaient être convertis à telle ou telle technologie. Il était souligné que Silimex produit des aérosols techniques, dont les exigences d'emploi spécifiques, souvent, ne permettent pas d'utiliser des PAH. Le Tableau 1 donne un aperçu des différents produits, leur utilisation présente de HCFC et les différentes solutions de remplacement de ces produits.

Tableau 1: Produits fabriqués chez Silimex et leur utilisation des technologies actuelles et de remplacement

<b>Produit</b>	<b>Consommation annuelle avant conversion (tonnes métriques)</b>			<b>Consommation annuelle après conversion (tonnes métriques)</b>		
	HCFC-22	HCFC-141b	PAH	HFC-152a	HFC-134a	HFC-365mfc/ HFC-227ea
Propulseur						
Silijet	3,2	9,6	5,6	0	0	0
Silimpo	3,2	0	3,2	0	0	0
Silijet, ininflammable	19,2	57,6	0	57,6	0	0
Aerojet	28,8	0	0	28,8	0	0
Compuklin	6,08	3,04	0	0	9,12	3,04
Sous-total	60,48	70,24				
Total		130,72		8,8	86,4	9,12
						3,04

### Activités de conversion prévues dans la proposition de projet

8. L'ONUDI demande un financement qui permettrait en particulier le recours à des solutions de remplacement inflammables, notamment des cuves de stockage, une nouvelle machine de remplissage d'aérosol, des pompes de propulseur, des accumulateurs, des mélangeurs, des systèmes de ventilation et d'extraction, des détecteurs de fuites, ainsi que d'autre équipement de sécurité et d'une assistance technique. Le financement total demandé pour les éléments en capital et l'assistance technique est de 310 420 US \$. Par ailleurs, l'ONUDI a calculé des coûts d'exploitation d'un montant de 210 496 US \$ pour une durée d'un an. La mise en œuvre du projet sera terminée à la fin de 2012 ou au cours du premier trimestre de 2013, et aidera donc le Mexique à cesser totalement en 2013 de consommer des HCFC.

## OBSERVATIONS ET COMMENTAIRES DU SECRETARIAT

### OBSERVATIONS

#### Point de départ

9. Lorsque le projet de conversion du HCFC-141b et du HCFC-22 dans la fabrication de mousse d'isolation de polyuréthane rigide pour les réfrigérateurs ménagers chez Mabe a été présenté à la 59<sup>e</sup> réunion du Comité exécutif, le Comité n'avait pas encore déterminé si un point de départ devait être établi pour la présentation du projet. La décision du Comité exécutif sur ce projet ne fournit donc pas de choix de point de départ; le gouvernement du Mexique a néanmoins choisi l'année 2008 comme point de départ du pays, qui est l'année de la dernière consommation déclarée, lorsque le projet chez Mabe a été approuvé. Le Secrétariat a donc inclut rédigé la recommandation de manière à établir le point de départ pour le Mexique au niveau de sa consommation de 2008 de 1 214,8 tonnes PAO, soit 7 459,7 tonnes métriques de HCFC-141b, 7 142 tonnes métriques de HCFC-22, 16 tonnes métriques de HCFC-142b, 13,9 tonnes métriques de HCFC-123 et 2,7 tonnes métriques de HCFC-124.

#### Questions environnementales

10. L'ONUDI propose d'introduire quatre technologies de remplacement différentes pour les cinq produits différents fabriqués chez Silimex. Les technologies de remplacement comprennent les hydrocarbures inflammables (PAH) mais d'un potentiel de réchauffement de la planète (PRG) bas ou relativement bas et du HFC-152a; le HFC-134a dont le PRG de 1 430 n'est que légèrement inférieur au PRG combiné des agents de propulseurs HCFC-22/HCFC-141b avec un PRG de 1 448; et un mélange de HFC-365mfc/HFC-227ea. La composition de ce dernier mélange, où le HFC-227 a un PRG très élevé, n'a pas été fournie dans la proposition de projet; cependant, le seul fabricant de HFC-365mfc et de HFC-227ea propose pour les applications d'aérosols un contenu de sept pour cent de HFC-227ea pour 93 pour cent de HFC-365mfc; le HFC-227ea est mélangé au HFC-355mfc afin d'assurer l'inflammabilité du mélange. Sur cette base, le PRG du mélange devrait être de 964.

11. Se fondant sur ces chiffres, le Secrétariat a calculé que l'incidence climatique de la conversion représentait une économie de 133 531 tonnes d'équivalent CO<sub>2</sub> (voir Tableau 2). Les calculs effectués par le Secrétariat sont tributaires du mélange du produit de Silimex, qui peut, comme l'a souligné l'ONUDI, être modifié sensiblement en fonction des conditions du marché. Les économies fondées sur le mélange historique montrent que l'incidence sur le réchauffement est réduite d'un facteur de 5,97.

Tableau 2: Incidence sur le climat de la conversion de Silimex

<b>Produit</b>	<b>Incidence annuelle sur le réchauffement avant conversion (t CO<sub>2</sub>E)</b>	<b>Incidence annuelle sur le réchauffement après conversion, via la technologie des propulseurs (t CO<sub>2</sub>E)</b>					<b>Impact de la conversion sur le climat (t CO<sub>2</sub>E)</b>
		HAP	HFC-152a	HFC-134a	HFC-365/227	Total par produit	
Technologie des propulseurs	HCFC-22/ HCFC-141b						
PRG (100a)	1 810/725	20	124	1 430	964	-	
Silijet	12 752	112	0	0	0	112	-12 640
Silimpo	5 792	64	0	0	0	64	-5 728
Silijet ininflammable	76 512	0	7 142	0	0	7 142	-69 370
Aerojet	52 128	0	3 571	0	0	3 571	-48 557
Compuklin	13 209	0	0	13 042	2 931	15 973	2 764
<b>Total</b>	<b>160 393</b>	<b>176</b>	<b>10 713</b>	<b>13 042</b>	<b>2 931</b>	<b>26 862</b>	<b>133 531</b>

\*Sur la base d'un mélange de HFC-365mfc/HFC-227ea dans une proportion de 93/7

### Questions de coûts

12. La présentation initiale à la 62<sup>e</sup> réunion du Comité exécutif incluait une demande de surcoût d'exploitation pour quatre ans. Le Comité a clarifié, dans sa décision 62/9, que le surcoût d'exploitation serait financé uniquement pour une durée d'un an. Le secrétariat a également soulevé un certain nombre de questions, comme les coûts d'un bain d'eau, de convoyeurs et d'une machine de remplissage d'aérosol. Toutes les questions de coûts, à l'exception du surcoût d'exploitation, ont été résolues avant la 62<sup>e</sup> réunion. Le projet présenté par l'ONUDI à la 63<sup>e</sup> réunion a tenu compte de ces questions ainsi que de la décision 62/9 et il a été présenté avec le niveau préalablement convenu de surcoût d'exploitation. Les différents éléments et le coût convenu figurent dans le Tableau 3

Tableau 3: Surcoût d'exploitation de la conversion de Silimex

Elément	Quantité	Coût par unité (\$ US)	Coût total (\$ US)
Cuve de stockage de PAH de 5 000 litres	2	4 000	8 000
Machine de remplissage d'aérosol à poste unique, propulseur inflammable	1	50 000	50 000
Pompe de propulseur et accumulateur	1	10 000	10 000
Construction d'une chambre de gazage à l'air libre	1	12 000	12 000
Bain d'eau manuel	1	19 000	19 000
Système de ventilation / extraction	1	14 000	14 000
Détecteur de gaz mural / de plancher	2	4 000	8 000
Détecteur de gaz portable	1	1 000	1 000
Jauge de sertissage	1	1 200	1 200
Tuyauterie	1	4 000	4 000
Convoyeurs (entrant et sortant de la pièce additionnelle)	2	6 000	12 000
Cuve de malaxage en discontinu, mélangeur, équipement	1	12 000	12 000
Alarme-incendie / système de protection contre l'incendie	1	24 000	24 000
Recherche, développement, adaptation des propriétés mécaniques et fluides du produit, élaboration et distribution des spécifications du nouveau produit et information sur les 5 nouveaux produits	5	20 000	100 000
Examen, vérification de sécurité	1	7 000	7 000
<b>Sous-total</b>			<b>282 200</b>
<b>Imprévus</b>	<b>10 %</b>	<b>282 200</b>	<b>28 220</b>
<b>Total</b>			<b>310 420</b>

### **RECOMMANDATION**

13. Le Comité exécutif pourrait envisager :

- a) Approuver le projet d'investissement pour l'élimination du HCFC-22 et du HCFC-141b dans la fabrication d'aérosols chez Silimex au montant de 520 916 \$ US, plus les coûts d'appui d'agence de 39 069 \$ US pour l'ONUDI, et de réduire la consommation admissible restante du Mexique à 60,48 tonnes métriques (3,3 tonnes PAO) de HCFC-22 et à 70,24 tonnes métriques (7,73 tonnes PAO) de HCFC-141b; et

- b) Prendre note que le gouvernement du Mexique a accepté d'établir comme point de départ de la réduction globale durable de la consommation de HCFC, la consommation de 1 214,8 tonnes PAO déclarées pour 2008, qui représentait les dernières données disponibles lorsque le projet HCFC pour Mabe a été approuvé à la 59<sup>e</sup> réunion; et
- c) Déduire de la consommation admissible restante du Mexique 507,9 tonnes métriques (55,87 tonnes PAO) de HCFC-141b concernant la conversion de la fabrication de mousse d'isolation pour réfrigérateurs ménagers chez Mabe conformément à la décision 59/34 b).

**FICHE D'EVALUATION DE PROJET – PROJET NON PLURIANNUEL  
MEXIQUE**

**TITRE DU PROJET****AGENCE D'EXECUTION**

Projet de démonstration d'élimination de SAO indésirables au Mexique

ONUDI  
FRANCE**ORGANISME NATIONAL DE COORDINATION :** Ministère de l'environnement SEMARNAT**DERNIERES DONNEES DECLAREES SUR LA CONSOMMATION DES SAO INSCRITS AU PROJET****A : DONNEES EN VERTU DE L'ARTICLE 7 (TONNES PAO en 2009)**

Annexe I, CFC	-101,7		

**B : DONNEES SECTORIELLES DE PROGRAMME DE PAYS (TONNES PAO, 2009)**

SAO	Sous-secteur/quantité	Sous-secteur/quantité	Total
CFC-11 / CFC-12			125

**PLAN D'ACTIVITES ANNUEL ACTUEL :** Financement total 1 064 000 \$ US      Elimination totale 11,9 tonnes PAO

**TITRE DU PROJET**

SAO UTILISES A L'ENTREPRISE		S/O
SAO A ELIMINER		S/O
SAO INTRODUTS		S/O
PROJET DANS LE PLAN D'ACTIVITES ACTUEL		Oui
SECTEUR	Destruction des SAO	
SOUS-SECTEUR	Réfrigération et climatisation (CFC)	
INCIDENCE DU PROJET	166,7 tonnes métriques de CFC-12	
DUREE DU PROJET	2 ans	
PROPRIETE LOCALE	100 %	
ELEMENT D'EXPORTATION	0 %	
SUBVENTION DEMANDEE AU MLF	\$ US	1 522 915
IMPLEMENTING AGENCY SUPPORT COST (9%)	\$ US	141 179
COUT TOTAL DU PROJET POUR LE MLF	\$ US	1 664 094
RAPPORT COUT-EFFICACITE	\$ US/kg	9,14 SAO (métriques)
OBJECTIFS DE SURVEILLANCE DU PROJET		Inclus

<b>RECOMMANDATION DU SECRETARIAT :</b>	Examen individuel
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## DESCRIPTION DU PROJET

### Introduction

14. Au nom du gouvernement du Mexique, l'ONUDI, en tant qu'agence d'exécution principale, a présenté à la 63<sup>e</sup> réunion une proposition de projet de démonstration sur la destruction de substances appauvrissant la couche d'ozone (SAO) au montant de 1 522 915 \$ US, tel qu'initialement communiqué. Le projet sera également mis en œuvre avec l'assistance du gouvernement de la France. Ce projet est présenté conformément à la décision 58/19 et portera sur la destruction de 166,7 tonnes métriques de SAO résiduaires dans le pays. Le gouvernement du Mexique demande l'approbation de ce projet à la 63<sup>e</sup> réunion.

15. A sa 57<sup>e</sup> réunion, le Comité exécutif a fourni des fonds à l'ONUDI pour préparer un projet pilote de démonstration sur les SAO pour le Mexique. A cette réunion, la décision a été prise d'examiner les projets pilotes de destruction de SAO qui seraient en accord avec la décision XX/7 de la Vingtième Réunion des Parties, laquelle stipulait que les projets pilotes pouvaient porter sur la collecte, le transport, l'entreposage et la destruction de SAO, en s'attachant particulièrement aux stocks regroupés ayant un potentiel de réchauffement de la planète (PRG) élevé et dans un échantillon représentatif de diverses régions de pays visés à l'article 5. Les Parties ont également souligné que les projets de démonstration sur la destruction de SAO devraient être réalisables et inclure des méthodes de leviers de cofinancement. Le Mexique a été l'un des pays sélectionnés selon ces critères.

### Contexte

16. A sa 58<sup>e</sup> réunion, le Comité exécutif a débattu des critères et lignes directrices pour la sélection des projets de destruction des SAO, ce qui a conduit à la décision 58/19. Cette décision jetait les bases pour l'examen et l'approbation des projets de démonstration sur la destruction des SAO et l'examen effectué par le Secrétariat se fondait sur les principes qu'elle établissait. Le Secrétariat aimerait souligner qu'il a appliqué le sous-paragraphe a) ii) a de la décision, qui précise qu'aucun financement ne sera disponible pour la collecte des SAO. La définition de la collecte des SAO était inscrite à l'annexe III du Rapport de la 58<sup>e</sup> réunion, intitulée « Définitions des activités figurant dans les lignes directrices intérimaires sur le financement des projets de démonstration sur la destruction des SAO ». Le projet de démonstration du Mexique couvrira les SAO déjà recueillies, ainsi que les quantités supplémentaires à recueillir dans le cadre du programme de remplacement accéléré des vieux réfrigérateurs par de nouveaux modèles à bon rendement énergétique, mené par le gouvernement du Mexique par le biais du Fonds pour l'économie d'énergie électrique (*Fideicomiso para el Ahorro de Energía eléctrica – FIDE*).

### Description du projet

17. Ce projet portera en premier lieu sur la destruction de 166,7 tonnes de CFC-12 qui ont déjà été recueillies et sont prêtes à être détruites. En même temps, il mettra en place des mesures à l'appui de la durabilité du projet, en élargissant le système actuel de collecte des SAO résiduaires et en mettant en place des technologies modernes de récupération et de collecte qui renforceront la collecte des SAO résiduaires. Le projet de démonstration, qui sera mis en œuvre dans deux ans, a pour objectif l'établissement d'un modèle d'activités durable pour un système de gestion efficace des SAO résiduaires qui se penchera sur l'exportation des SAO en vue de leur destruction et examinera la possibilité de vendre les émissions provenant des SAO qui seront détruites pour en récolter des bénéfices au profit d'activités plus vaste de destruction dans le pays après la phase de démonstration. Le projet sera également appuyé par des politiques gouvernementales favorables à l'environnement (comme l'interdiction de mise à l'air libres des SAO, en définissant la responsabilité du financement des programmes de recyclage) qui favoriseront la durabilité du modèle de gestion des SAO résiduaires.

18. Tel que mentionné ci-dessus, le projet proposé se rapporte étroitement à un programme d'encouragement national de retrait des appareils ménagers de réfrigération et de climatisation. Ce programme d'encouragement a été organisé en 2005 et 604 000 réfrigérateurs ménagers ont alors été remplacés puis détruits. En 2007 et 2008, 98 centres de démantèlement recevaient de l'équipement pour la récupération des frigorigènes des anciens appareils ménagers qu'ils avaient démantelés. En 2009, le gouvernement établissait un autre ambitieux programme dans le cadre du projet pour des appareils et un éclairage efficace [*Efficient Lighting and Appliances Project (ELAP)*] pour remplacer les réfrigérateurs ménagers dans le but de collecter et de remplacer 1,6 million d'appareils jusqu'à la fin de 2012. Ce programme devrait être une source importante de SAO résiduaires qui seront injectées dans le présent projet dans sa phase de démonstration.

19. Les SAO résiduaires seront détruits dans une installation à cet effet conforme aux normes internationales précisées dans le rapport du Groupe de l'évaluation technique et économique (GETE) du Groupe de travail sur les technologies de destruction et le Code de bonne gestion. Ce projet sera axé exclusivement sur la destruction des CFC résiduaires, aucun CTC ou halon se figurera dans ce projet pilote.

#### Estimation des SAO à détruire

20. Le Ministère de l'Environnement et des Ressources Naturelles du Mexique (SEMARNAT) a confirmé le montant de 119,7 tonnes métriques de CFC-12 déjà recueillies en 2009, et une quantité estimative additionnelle de CFC-12 à recueillir en 2010 (à savoir 40 tonnes métriques provenant de vieux réfrigérateurs et climatiseurs et 7,0 tonnes métriques provenant de refroidisseurs), soit au total 166,7 tonnes métriques. Le Tableau 1 montre les quantités estimatives.

Tableau 1 : Quantités estimatives de SAO résiduaires qui seront utilisées dans le projet

Lot	Description	Collecte de CFC-12 (tonnes métriques)
1	SAO excédentaires recueillies entre 2007 et 2009	119,7
2	SAO excédentaires recueillies en 2010	40,0
3	SAO excédentaires à recueillir provenant de refroidisseurs	7,0
	Total	166,7

#### Gestion financière du projet

21. La proposition prévoyait que le financement reçu du Fonds multilatéral couvrirait les coûts de la destruction des SAO résiduaires actuellement disponibles en les exportant en vue de leur destruction vers une installation accréditée de destruction aux Etats-Unis. Le projet de démonstration prévoit aussi la conception d'un système qui monétisera les crédits carbone résultant des SAO à détruire et qui sera utilisé pour mettre le projet à l'échelle, en fonction des résultats de l'activité pilote. Le projet de démonstration suppose un prix minimal de 3,00 \$ US par tonne équivalent CO<sub>2</sub>, en crédits carbone [*climate reserve tonne* (CRT)] ou en unités de compensation volontaire [*voluntary carbon units* (VCU)], et suppose des réductions d'émissions d'approximativement 1,8 million de tonnes équivalent CO<sub>2</sub>, pour les activités au cours des deux premières années. Ce volume devrait générer un profit d'environ 5 millions \$ US via le marché du carbone.

#### Surveillance et vérification de la destruction

22. Afin de s'assurer que toutes les SAO sont surveillées et comptabilisées de manière appropriée, un plan de surveillance sera établi pour toutes les opérations et les activités déclarées se rapportant au projet

de destruction des SAO. Il stipulera la fréquence de la collecte des données; un plan de tenue des dossiers; le rôle de chaque individu impliqué dans la surveillance; les dispositions relatives au contrôle de qualité pour s'assurer que les opérations, l'acquisition des données et les analyses des SAO sont menées systématiquement et avec précision; et il élaborera des systèmes de gestion et la coordination des données entre les regroupeurs de SAO, les auteurs de projets et les installations de destruction. Les mécanismes de surveillance du Climate Action reserve (CAR) et des Voluntary Carbon Standards (VCS) serviront de base à l'élaboration de ce système de surveillance. Cela devrait garantir que la procédure de surveillance permettra la vérification externe indépendante des SAO détruites en vue de la certification des crédits carbone. Le SEMARNAT, au sein du gouvernement du Mexique, sera chargé de la supervision du système de surveillance.

#### Coût du projet

23. Le coût total du projet a été évalué à 1 522 915 \$ US, tel qu'initialement présenté (voir Tableau 2).

Tableau 2 : Coût proposé du projet

Activité	Nombre d'unités	\$ US/Unité	Coût (\$ US)
Acheminement des SAO dispersés au Mexique vers une installation centralisée pour les regrouper dans des conteneurs ISO en vue de leur transport vers les Etats-Unis	1	20 000	20 000
Conteneur ISO (10 000 litres)	3	20 000	60 000
Transport du CFC-12 regroupé vers l'installation de destruction des Etats-Unis (par ex., Clean Harbors El Dorado, Arkansas)	27	6 023	162 618
Destruction du CFC-12 déjà recueilli à travers les programmes de remplacement par des appareils à haut rendement énergétique en place au Mexique	166 700	5,5	916 850
Surveillance et vérification de la destruction des SAO	2	40 000	80 000
Gestion de projets du marché du charbon (experts internationaux)	7 m/h	115 000	115 000
Formation en santé, sécurité et environnement	1	30 000	30 000
Imprévus 10 % (du total des coûts)			138 447
Total			1 522 915

24. L'ONUDI a clairement indiqué que le financement recherché à cette réunion concerne uniquement la portion démonstration du projet, quoique des renseignements et de la documentation soient fournis sur la phase suivante proposée du projet, qui garantira l'opération continue et durable de l'installation de destruction.

## **OBSERVATIONS ET RECOMMANDATIONS DU SECRETARIAT**

### **OBSERVATIONS**

25. Le Secrétariat a adressé à l'ONUDI un certain nombre de commentaires et d'observations sur la proposition, qui a été examinée selon les critères inscrits dans les décisions 58/19 et 62/69. Il a noté que, telle que présentée, la proposition contenait des renseignements détaillés sur la phase II pour laquelle il

n'était pas demandé de financement. Il a aussi clairement fait savoir à l'ONUDI que les points de vue et observations du Secrétariat se limiteront au projet de démonstration conformément aux lignes directrices intérimaires convenues dans les décisions 58/19 et 62/69, et que l'examen de la deuxième phase ne se fera que pour déterminer la viabilité et la durabilité du projet dans l'avenir. Cela devrait ainsi permettre au Secrétariat d'examiner les projets pilotes similaires sur les SAO selon une approche cohérente. Il a conseillé à l'ONUDI de revoir la proposition et de s'intéresser uniquement à la période pilote de 2 ans, dont les résultats mèneront finalement au projet suivant de 10 ans, et de décrire comment les résultats apportent des solutions aux obstacles techniques, financiers réglementaires et institutionnels et aux risques, afin de pouvoir mettre en place la deuxième phase. L'ONUDI a procédé aux révisions nécessaires à la proposition, tel que demandé.

26. Le Secrétariat a également demandé à l'ONUDI d'inclure dans la proposition des renseignements comme le stipule la décision 58/19, pour aider à l'examen complet de la présentation. Des renseignements additionnels ont été fournis, qui sont décrits dans les paragraphes ci-dessus. En réponse à la demande de savoir si le pays avait envisagé des options autres que la destruction pour l'utilisation des SAO résiduaires, l'ONUDI a répondu que, comme beaucoup d'autres pays visés à l'article 5, le Mexique a tenté d'explorer des possibilités de recyclage et de réutilisation de ces SAO résiduaires, mais les encouragements économiques et le prix des substances recyclées comparés aux nouvelles les rendent non concurrentielles. De plus, la proximité des Etats-Unis, qui sont un important partenaire commercial et où l'utilisation des CFC est maintenant interdite, entraîne pour le Mexique la nécessité d'explorer d'autres moyens que la réutilisation de ces déchets, qui sont donc recueillis pour être détruits.

27. Considérant l'objectif d'ensemble du projet pilote, le Secrétariat a cherché confirmation auprès de l'ONUDI de l'intention de démontrer que le transport en vue de la destruction est une option viable pour le Mexique dans l'avenir et qu'elle générera de possibles revenus à travers échange de droits d'émission de carbone, qui serviront ensuite à soutenir des activités futures. L'ONUDI l'a confirmé, il a souligné le fait que le stock actuel de SAO résiduaires sera expédié vers une installation de destruction aux Etats-Unis et que l'équivalent CO<sub>2</sub> correspondant sera échangé et utilisé aux fins de la viabilité future du projet.

28. Le Secrétariat a posé à l'ONUDI un certain nombre de questions additionnelles, entre autres l'état de la collecte des réfrigérateurs au Mexique, le flux de déchets des centres de démantèlement vers une installation centrale et leur expédition ultérieure en vue de leur destruction. L'ONUDI a fourni au Secrétariat des renseignements qui ont éclairci ces questions.

29. Pour ce qui est de la rentabilité et de la durabilité du projet, l'attention de l'ONUDI a été attirée sur le fait que le prix futur des VER/VCU est très incertain et que, les revenus qui en sont tirés devant fournir un financement durable, il pourrait être utile de donner des renseignements sur d'autres options dans le cas où les revenus attendus de ces émissions ne seraient pas pleinement atteints. Quoique l'ONUDI partage l'avis du Secrétariat sur le prix des VER/VCU, il était convaincu qu'un élément du projet de démonstration relatif à la gestion de projet dans le cadre du marché du charbon réaliseraient les analyses nécessaires et vérifierait les documents et les ventes, ce qui assurera que les SAO détruits produiront des revenus. Selon l'ONUDI, le gouvernement du Mexique est très attaché à ce projet qu'il soutient avec sa politique nationale et qu'il en sera donc l'élément moteur.

30. Le Secrétariat et l'ONUDI ont également examiné le financement demandé pour le projet et noté que la proposition représentait un coût de 9,13/kg \$ US de SAO détruits, qui est inférieur au coût de 13,2/kg \$ US donné dans la décision 58/19. Le Secrétariat a demandé des éclaircissements sur certains éléments du budget proposé, éclaircissements que l'ONUDI a fournis.

31. Suite à ces éclaircissements, le coût final du projet a été convenu, tel que présenté, à 1 522 915 \$ US plus les coûts d'appui (voir Tableau 2 ci-dessus).

## **RECOMMANDATION**

32. Le Comité exécutif peut souhaiter envisager :

- a) Prendre note avec satisfaction de la présentation du gouvernement du Mexique d'un projet pilote de destruction d'un total de 166,7 tonnes métriques de SAO résiduaires;
- b) Approuver en principe la mise en œuvre d'un projet pilote de destruction des SAO au Mexique au montant de 1 022 915 \$ US plus des coûts d'appui de 76,719 \$ US pour l'ONUDI et de 500 000 \$ US plus des coûts d'appui de 65 000 \$ US pour le gouvernement de la France;
- c) Approuver le montant de 1 522 915 \$ US à la 63<sup>e</sup> réunion, étant entendu qu'aucun autre financement ne sera disponible pour le Mexique pour tout projet futur de destruction de SAO.

MULTILATERAL FUND FOR THE IMPLEMENTATION OF THE MONTREAL PROTOCOL ON SUBSTANCES THAT DEPLETE THE OZONE LAYER			
PROJECT COVER SHEET			
COUNTRY	Mexico	IMPLEMENTING AGENCY	UNIDO FRANCE
PROJECT TITLE	Demonstration project for disposal of unwanted ODS in Mexico		
PROJECT IN CURRENT BUSINESS PROJECT	Yes		
SECTOR	ODS destruction		
SUB-SECTORS	Refrigeration and Air-conditioners (CFCs) sub-sector		
ODS DESTROYED	Demonstration Project 2 year (CFC-12) and  10 year (CFC-12 &CFC-11)  Total	166.7  900  1,066.7	ODP MT  ODP MT  ODP MT
PROJECT IMPACT	Reflecting the net ODP value per annum (Demonstration project ) & (10 year project)  Reflecting annual emissions in CO <sub>2</sub> equivalent in refrigerating sector  10 Year Carbon Trading Offset Phase B Programme (estimate) - 900 MT	83.35  90  469,192  CFC-12 - 260 CFC-11 - 640 CFC-12 – 2,731,360 CFC-11 – 1,173,392	ODP MT  t CO <sub>2</sub> e  ODP MT tCO <sub>2</sub> e tCO <sub>2</sub> e
	Additional 10 Year Carbon Trading Offset Programme (estimate, only CFC-12)	Total CFCs - 3,905,280	tCO <sub>2</sub> e
PROJECT DURATION – Demonstration Project	2 years		
CARBON TRADING OFFSET PROGRAMME DURATION -	10 Years		
TOTAL PROJECT DURATION			
PROJECT COSTS -			
	Capital Costs	US\$	1,384,469
	Policy & Management Support		145,000
	Contingencies	US\$	138,447
	Total Project Costs	US\$	1,522,915
LOCAL OWNERSHIP	100%		
EXPORT COMPONENT	0%		
REQUESTED GRANT			
	MP FUND	US\$	1,022,915
	FRANCE	US\$	500,000
	TOTAL	US\$	1,522,915
IMPLEMENTING AGENCIES SUPPORT COSTS 7.5% - UNIDO, 13% - FRANCE	141,719		
TOTAL COST OF PROJECT TO MULTILATERAL FUND	1,664,094		
COST EFFECTIVENESS (1,066.7 ODP MT)	US\$/kg 9.14		
STATUS OF COUNTERPART FUNDING	The counterpart contributes funds in kind (premises, labor, lab equipment, CFC collection expenses, etc.)		
NAME OF COUNTERPART	Joint Venture established by Mexican Corporation and Diagnostico y Administracion de Logistica Inversa SA de CV (DALI), Ecofrigo and other companies advised by the Government of Mexico		
PROJECT MONITORING MILESTONES	Included		
NATIONAL COORDINATING BODY	Ministry for Environment SEMARNAT		

Project summary:

Project summary:

UNIDO will submit a Demonstration ODS Destruction Project for Mexico to the 63<sup>rd</sup> ExCom meeting. This Project will cover the disposal of 1066.7 ODP tons of CFC-12 and CFC-11 in the domestic refrigerator sector in Mexico over 12 years.

**In the first 2 years** the project will destroy 166.7 ODP tons of used CFC-12 **which have already been collected** from various sources in Mexico. The collected CFC 12 will be incinerated in an eligible destruction facility in the United States as required by the CAR Protocol Article 5 Ozone Depleting Substances Project Protocol Destruction of Article 5 Ozone Depleting Substances Banks Version 1.0 (see <http://www.climateactionreserve.org/>) Additionally during this start up phase an effective legislative system for ODS-containing appliances will be established. (The MLF shall fund the transportation/storage and destruction activities of the first 2 years, costs of changing legislation will be covered by income from sale of carbon credits in the 1<sup>st</sup> year.)

Assuming a price of USD 3 per ton of CO2e and emission reductions of approximately 1,800,000 CO2e, the activities of the first two years will generate a financial value of around 5.4 Mio USD through utilization of the carbon market. This financial benefit will be used to incentivize further ODS waste management and destruction activities **for additional 10 years which will lead to another estimated destruction of 900 ODP tons of CFC-11 and CFC-12.** (Please NOTE: there is no funding requested from the MLF for this 2<sup>nd</sup> part of the project). This part of the project consists of the recovery of ODS from end of life refrigerators to be collected in Mexico by using state of the art de-manufacturing facilities (step I machinery – CFC12 recovery unit 1 Mio USD) and step II machinery (shredder and ODS extraction 4 Mio USD).

This project is **unique and innovative** in its approach because it demonstrates for the first time:

- That funds from MLF may not only be used for a one time destruction of ODS but will provide a type of “seed money” for implementing a sustainable, comprehensive ODS waste management and destruction system in Mexico for the next 12 years,
- the sourcing of co-funding from the carbon market as proposed by the *Report by the Secretariat on funding opportunities for the management and destruction of banks of ozone-depleting substances (UNEP 2009)* and
- the implementation and operation of state of the art recovery and collection technologies in an article 5 country enabling a dramatic increase of ODS collection and destruction efficiency and thereby significantly reducing the impact on the ozone layer as well as on the global climate.

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**DATE** 22 September 2010

**DATE** 2 February 2011

**DATE** 4 February 2010

## Abbreviations

CAR	Climate Action Reserve
CCX	Chicago Climate Exchange
CDM	Clean Development Mechanism
CER	Certified Emission Reductions
CFC	Chlorofluorocarbone
CFI	Carbon Financial Instrument
CO <sub>2</sub> e	CO <sub>2</sub> -equivalent
CRT	Climate Reserve Ton
DNA	Designated National Authority
DOE	Designated Operational Entity
EB	Executive Board
ExCom	Executive Committee of the Multilateral Fund for Implementation of the Montreal Protocol
GHG	Greenhouse Gas
GWP	Global Warming Potential
IET	International Emissions Trading
KP	Kyoto Protocol
LoA	Letter of Approval
MLF	Multilateral Fund for Implementation of the Montreal Protocol
MLS	Secretariat of the Multilateral Fund for Implementation of the Montreal Protocol
MP	Montreal Protocol
ODS	Ozone Depleting Substance
PIN	Project Idea Note
PP	Project Participant
UNFCCC	United Nations Framework Convention on Climate Change
VCS	Voluntary Carbons Standard
VCU	Voluntary Carbon Unit

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# PROJECT OF THE GOVERNMENT OF MEXICO

## DEMONSTRATION PROJECT FOR UNWANTED ODS DESTRUCTION IN MEXICO

### 1 Project Objective and Project Strategy

*UNIDO will submit a Demonstration Project for Disposal of Unwanted ODS in Mexico to the 63<sup>rd</sup> Meeting of ExCom of the Multilateral Fund for the implementation of the Montreal Protocol.*

*The project aims to develop a business model for ODS waste management from collection to disposal, in a way that shows how "seed money" from the MLF can be used within a country to take the banked ODS and destroy it so that it can generate carbon credits. This will create income to those who participate. Thus, the demonstration project will show how this financial mechanism can be used as an incentive to enterprises in A5 countries, such as India, China, Brazil, and Mexico, to participate in carbon trading programs for profit or for lower cost destruction*

Since 2005 the Government of Mexico (GoM) through the Fund for Energy Savings (FIDE) has successfully accelerated the replacement of old refrigeration appliances with new energy efficient ones. In 2007/2008 98 scrapping centers received equipment for recovery of refrigerants from old appliances that were dismantled in these centers. In 2009 the GoM established another ambitious program for substituting domestic refrigerators with the goal to collect and replace 1,600,000 appliances until the end of 2012. Through these and other activities 166.7 tons of ODP CFC-12 were collected by the end of 2010 which are dispersedly stored throughout Mexico.

Even though a large quantity of ODS in absolute terms has already been collected in the replacement programs, , the ODS recovery process is rather inefficient in Mexico. The scrapping centers recovered on average 36g of CFC-12 per fridge, when name plates of fridges indicated 155g content, which is a recovery-efficiency below 25%. Additionally the CFC-11 contained in insulation foams has not been recovered at all so far.

Therefore the objective of the project is to implement a sustainable business model for an efficient ODS waste management system (including the increase of recovery efficiency of CFC-12 from 36g per fridge to 130g and 90% recovery of all CFC-11 contained in insulation foams) and to destroy 1066.7 ODP tons of CFC-12 and CFC-11 in the refrigerator sector in Mexico over 12 years by

1. Destroying already collected 166.7 ODP tons of CFC-12 (in the first two years of the project is considered as the Demonstration phase) (to be funded by the MLF)
2. Investing the financial benefits created through the use of the carbon market (*by selling the emission reductions generated through destruction activities in the first 2 years*) in modifying /improving local legislation with regard to a producer/distributor responsibility program for ODS containing equipment and in a new state of the art facility for de-manufacturing end-of-life refrigerators and recovering ODS. This will result in annual destruction of additional 26 ODP tons of CFC-12 and 64 ODP tons of CFC-11 adding up to 900 ODP tons over a 10 years period. (to be sustainable funded through the annual sale of carbon credits)

The proposed project facility (not to be funded by the MLF) will recover CFC-12 and CFC-11 from domestic refrigerators using a two-step approach:

1. In Step I, the CFC-12 refrigerant together with the refrigeration oil are removed from the refrigeration cycle; oil is treated to remove the CFC-12 dissolved in it in order to increase the efficiency of the CFC-12 recovery; and
2. In Step II, the refrigerator without CFC12 and oil is placed into a shredder, where, after shredding operation the shredded materials are sorted and the polyurethane foam insulation panels of the refrigerator finely grounded. This destroys the cell structure of the foam and releases a significant portion of the CFC-11 within the cells. The insulating gas/blowing agent (CFC) released is collected, adsorbed in activated carbon and, following desorption from the activated carbon, liquefied under pressure by means of compressors.

The facility will be operated by a joint venture consisting of the Mexican corporations Diagnostico y Administracion de Logistica Inversa SA de CV (DALI), Ecofrigo and other companies advised by the Government of Mexico.

The two most important elements of the proposed project to ensure the sustainability of ODS waste management activities are:

### 1.1 Utilization of the Carbon Market:

According to decision XX/7 adopted by the Parties to the Montreal Protocol the project is using the carbon market to leverage seed funding from the MLF. The analysis in Annex I of the proposal explains in detail which carbon markets resp. regulations/standards accept the creation of carbon credits through the destruction of ODS. It also shows that the Climate Action Reserve (*Article 5 Ozone Depleting Substances Project Protocol<sup>1</sup> Destruction of Article 5 Ozone Depleting Substances Banks Version 1.0*) currently provides the most suitable methodology to calculate, monitor and verify emission reductions achieved through the destruction of refrigerant ODS (CFC-12 in the project case) from Article 5 countries<sup>2</sup>. The methodology being developed under VCS (see Annex I) will be used for creating credits from destruction of CFC-11 contained in foams. The two main differences between CAR and VCS are that VCS allows destruction in the project host country (Mexico) (while CAR requires destruction in the United States) and VCS also covers the destruction of CFC-11 contained in foams in Mexico (while CAR covers only refrigerant gases in Article 5 countries)

Assuming a rather conservative price of USD 3 per ton of CO2e (either CRT or VCU) and emission reductions of approximately 1,800,000 CO2e, the activities of the first two years will generate a financial value of around 5.4 Mio USD through utilization of the carbon market. This financial benefit will be used as incentives for further ODS waste management and destruction activities for additional 10 years which will lead to another estimated destruction of 900 ODP tons of CFC-11 and CFC-12. (Please NOTE: there is no funding requested from the MLF for this 2<sup>nd</sup> part of the project.)

The (2) modification/improvement of Mexican legislation is considered as another important element of the proposed demonstration project to ensure the creation of a sustainable and transparent ODS waste management system. The proposed changes shall include:

1. Ban on venting of ODS and on deposition of ODS containing products (wastes) in landfills
2. Defining and assigning the responsibility for financing recycling programs (e.g. either local authorities, power utilities [as current status of voluntary schemes in Mexico] or producer responsibility programs)
3. Requirement that the applied recycling technology achieves an acceptable amount of ODS recovery

The project complies with the criteria established by Decision 58/19 including focus on specific aspects not addressed by other pilot projects.

This project is unique and innovative in its approach because it demonstrates for the first time

- a. Funds from MLF may not only be used for a one time destruction of ODS but will provide a type of “seed money” for implementing a sustainable, comprehensive ODS waste management and destruction system in Mexico for the next 12 years. If the business model is proven to be viable any lessons learned regarding the application of carbon markets and the introduction of producer responsibility programs could likely be modified and transferred to other countries where collection activities have already been carried out,
- b. The sourcing of co-funding from the carbon market as proposed by the Report by the Secretariat on funding opportunities for the management and destruction of banks of ozone-depleting substances (UNEP 2009),
- c. The implementation of advanced environmental policies (such as ban on venting of ODS, defining responsibility for financing recycling programs) which support the establishment of the business model for ODS waste management,
- d. The implementation and operation of state of the art recovery and collection technologies in an article 5 country enabling a dramatic increase of ODS collection and destruction efficiency and thereby significantly

<sup>1</sup> Under CAR the term “Protocol” means the “methodology” to calculate and monitor emission reductions as well as to assess additionality of projects.

<sup>2</sup> The Climate Action Reserve Protocol (*Article 5 Ozone Depleting Substances Project Protocol Destruction of Article 5 Ozone Depleting Substances Banks Version 1*) does not yet cover destruction of ODS contained in foams for Article 5 Countries

reducing the impact on the ozone layer as well as on the global climate. Assuming an annual throughput of 200,000 fridges UNIDO expects the yearly collection and destruction of approximately 26 tons of CFC-12 and 64 tons of CFC-11,

- e. The extraction and destruction of CFC-11 from insulation foams. Until now almost only ODS refrigerants have been recovered in the Mexican refrigerator replacement programs. The recovery of CFC-11 from insulation foams would be the next step for setting up an advanced waste management system for ODS. The project could provide extremely valuable “real life” data about the amount of CFC-11 contained in insulation foams of refrigerators,
- f. The continuous tracking of ODS movements as well as detailed monitoring of ODS point of origin, collection, aggregation, storage, transport and destruction. The project will explore destruction facilities in the US (CFC-12 according to CAR) as well as within in Mexico (CFC-11 according to VCS). Carbon standards require an exact monitoring of quantity and detailed composition of ODS destroyed. Destruction facilities must meet requirements of TEAP *Report of the Task Force on Destruction Technologies* and the *Code of Good Housekeeping*.
- g. The project can build on an well established energy efficiency strategy in Mexico through which around 2.2 million domestic refrigerators and air conditioners will be collected by the end of 2012 (started in 2005) and from which over 100 tons of ODS have been collected for destruction. By providing a clear strategy for the beneficial destruction of ODS further energy efficient programs are will be incentives.

UNIDO strongly believes that this project proposal is a real opportunity to demonstrate to Article 5 countries, that ODS destruction could be self-sustained and moreover self-financed through the commercialization of carbon credits. The results of this demonstration project can be replicated in other Article 5 countries.

## 2 Justification for the ODS Disposal Pilot Project

### 2.1 Updated and more detailed information on all issues that were required for obtaining project preparation funding

The Executive Committee, at its 58<sup>th</sup> Meeting approved a set of interim guidelines for the funding of demonstration projects for the disposal of ODS in accordance with paragraph 2 of decision XX/7 of the Meeting of the Parties. The following information is provided to comply with all the requirements as set out by the above mentioned Decision 58/19

i. An indication of the category or categories of activities for the disposal of ODS (collection, transport, storage, destruction), which will be included in the project proposal

The project includes all categories of activities for the disposal of ODS namely collection, transport, storage and destruction, however it only seeks funding from the MLF for the later three activities in relation to the existing stock of 166.7 tons of ODS (CFC-12 and CFC-11) as described in (iv) in line with the interim guidelines for the funding of demonstration projects for the disposal of ODS.

All collection activities will be financed through the innovative use of carbon markets.

ii. An indication of whether disposal programmes for chemicals related to other multilateral environmental agreements are presently ongoing in the country or planned for the near future, and whether synergies would be possible

ELAP in cooperation with the Secretariat of Energy, SENER and this project is expected to result in early retirement of 1.5 million domestic refrigerators over the next 4 years. However, this demonstration project is be able to recycle such a quantity of the early retired refrigerators.

A World Bank project, is aimed to study the market conditions for the disposal of ODS recovered from residential refrigerators and air conditioners in Mexico,. The program provides rebates to consumers for their older, inefficient appliances. The rebates are used to offset the cost of newer, more efficient models. The appliance take-back program is being coordinated by the Secretaria de Energia (SENER) and currently operated by the Fideicomiso

para el Ahorro de Energía Electrica (FIDE), the Trust for Electric Energy Saving<sup>3</sup>, with technical support from the World Bank. Financing for the program is being provided in part by the Kyoto Protocol Clean Development Mechanism.

*iii. An estimate of the amount of each ODS that is meant to be handled within the project*

The Mexican Ministry of Environment and Natural Resources (SEMARNAT) confirmed the already collected amount of CFC-12 of 119.7 MT before 2010 and additional estimate of CFC-12 to be collected in 2010 as 40 MT of old refrigerators and air-conditioners and 7.0 MT from chillers. Table 1: Overview of ODS Already Collected

Batch	Description	CFC-12 collection
1	ODS Surplus collected between 2007-2009	119.7*
2	ODS Surplus to be collected in 2010 year	40.0 **
3	ODS surplus to be collect from Chillers	7.0***
	Total	166.7

\*/Considering other stocks from DuPont (15.0 tons more), 6.0 tons from Polimyd company (stocked in Quimobásicos facilities); more tons recovered and reported through the SISSAO system from the R/R centers and scrapping centers (FIDE programme), the quantity of ODS collected from 2007- 2009 could be of the value of 119.7 MT.

\*\*/ SEMARNAT is considering 40.0 MT of ODS that could be recovered in the scrapping and R/R centers in 2010 and 7.0 MT from chillers.

\*\*\*/ Some of the chillers would provide not more than 7.0 MT of CFC-12 including 3.0 MT from Mexichem Derivados S.A. de C.V., Coatzacoalcos Plant, Veracruz and 4.0 MT from social security hospitals

The expected amount of CFC-12 for incineration for the first two years of the project is estimated to be 166.7 MT.

The expected amount of CFC-12 and CFC-11 for the following 10 years is calculated as follows:

As mentioned above a state of the art technology for de-manufacturing refrigerators and/or air conditioners will be set up (For a detailed description of the technology, see Annex III). The plant will consist of three so called step 1 units, inter alia extracting the ODS refrigerant from the cooling system and one so called step 2 unit which is designed to shred cooling appliances, separate the different materials of the appliance casings while recovering around 90% of the ODS blowing agent contained in the insulating foam.

Assumptions:

Plant Input	200,000 fridges/annum
Recovery of CFC-12 from cooling system	130g/fridge on average
Recovery of CFC-11 from insulation foam	320g/fridge on average

These assumptions would result in annual ODP reduction potential of 90 ODP MT out of which CFC-12 will be approximately 26 ODP MT and CFC-11 will be 64 ODP MT.

*iv. The basis for the estimate of the amount of ODS; this estimate should be based on known existing stocks already collected, or collection efforts already at a very advanced and well-documented stage of being set up*

As mentioned in iii above, around 166.7 tons of ODS have already been recovered and are currently stored in Mexico. SEMARNAT has confirmed this number. Additional 900 tons are expected to be recovered through the advanced ODS waste management system (as described under iii as well),

*v. For collection activities, information regarding existing or near-future, credible collection efforts and programmes that are at an advanced stage of being set up and to which activities under this project would relate.*

<sup>3</sup> FIDE is a private non-profit organization, founded with the goal to promote rational electric energy use and energy saving. Its technical Committee includes electric utilities, industry associations and CONUEE, which is Mexico's National Commission on Energy Saving, a technical arm of SENER.

Energy costs are high in Mexico, and the cost of electricity is a major factor in the purchase of a new domestic refrigerator and AC unit. The Mexican government, through the National Electric Commission (CFE, the official energy provider), has been promoting the sale of new AC and refrigeration units equipped with energy saving devices for many years.

A very successful incentive program for retirement of old domestic refrigeration and air conditioning equipment was organized in 2005 by the Fund for Energy Savings (FIDE). This program has accelerated the replacement of old appliances, resulting in reductions of the use of CFCs, since the new equipment is free of CFC and thus the release of CFCs in the service sector has continuously been reduced. 604,000 domestic refrigerators and 126,000 air conditioners have been replaced and destroyed. 22 tons CFC-12 from old refrigerators (36 g per one refrigerator as an average) and 88 tons of HCFC-22 from old air conditioners have been recovered.

In 2007-8 the national recovery and recycling network was enhanced using FIDE's current infrastructure, made available under the NPP, as well as through some new recovery centers. For this purpose, 14 regions covering the country and managing the program using a regional approach were selected. 98 centers were equipped in 2007/2008 with recovery equipment for refrigerants recovery from old appliances that were dismantled in these centers

Mexico's Department of Energy has established a Mexican standard (NOM) that indicates that all new AC and refrigeration units produced in or imported into Mexico must contain energy saving devices.



**End-of-life fridges collected for de-manufacturing in Mexico**

In 2009 the Mexican Government through the Secretariat of Energy established another very ambitious program of further substituting domestic refrigerators and with a goal of 1,600,000 pieces to be collected until 2012. Under this scheme, the Government offers to Mexican residents low-interest financing and a cash rebate of up to 50% of the cost of a new, energy-efficient refrigerator, when an old fridge is turned in for recycling. The re-payment is made together with the electric energy bill as a low interest rate loan. Major retailers of new appliances - including Wal-Mart and Sears - deliver the new appliance to the customer and collect the old unit for recycling.

While this programs have been a big success in terms of energy efficiency and collection of ODS (166.7 tons) recovery efficiency of ODS continues to be very low (36g per fridge on average) and insulation foam containing CFC-11 is still sent to landfills where harmful ODP and GHG are released into the atmosphere.

Therefore, the UNIDO demonstration project on ODS destruction will concentrate on extraction of CFC-12 from the compressor circuit, separation of oil from the gas, cleaning of the gas to remove all the residues to prepare the gas for incineration and its further liquefaction for transportation to any incineration plant. Further PUR foam panels from refrigerators and air conditioners will be shredded in a shredding plant and CFC-11 as a blowing agent will be extracted under vacuum and collected through the activated carbon filter, then liquefied for its further incineration. The project provides the best-available-technology for CFC-12 and CFC-11 extraction

*vi. For activities that focus at least partially on CTC or halon, an explanation of how this project might have an important demonstration value*

This project will focus exclusively on the destruction of contaminated CFCs, no CTC or halon will be involved in this pilot project.

### 3 Detailed information on issues required for project submission

#### Beneficiaries of the Project

The largest scrapping company in Mexico is *Diagnostico y Administracion de Logistica Inversa SA de CV* (DALI) which was created in 2007. It is based in San Luis Potosi, S.L.P. Mexico. Currently it employs over 110 people throughout the country. DALI has the required personnel, established procedures, and equipment to carry out energy efficiency and environmentally-oriented management programs. Among DALI's shareholders are Appliance Recycling Centers of America Inc. (ARCA), Servicios de Administración en Programas Productivos S.A. de C.V. and Three Flags Trading and Management Inc. DALI operates 44 centres in Mexico under its brand, specialized in collection of used household appliances using five processes and materials recovery centres and two material deposit sites. DALI has partnerships and services contracts with several specialized service providers in the industry like MABE Mexico, S.R.L. de C.V. and L.G. Electronics Mexico. DALI has recycled over 150,000 appliances.

*Ecofrigo S.A.* is another group of companies dedicated to promoting sustainable environmental technologies in Mexico. Ecofrigo has two centres for collection and destruction of refrigerators and air conditioners (Mexico City and Michoacan) and other tow collection centres (San Luis Potosi and Michoacan). The company is planning under the frame work of the UNIDO project to open five new collection centres in 2010. Ecofrigo is also operational under the Refrigerator Replacement Program SENER-FIDE and cooperates with Walmart, Comercial Mexicana, Elektra, Famsa, Copel, Chedraguy, Soriana, Dose, Angel Furniture and Coca Cola Bottling, Mexico as well as with local air-conditioners producers.



**Ecofrigo's premises to accommodate the project equipment**

These two companies, i.e., *Diagnostico y Administracion de Logistica Inversa SA de CV* (DALI) and *Ecofrigo S.A.* have established an infrastructure and collection network for handling of CFC-12 gas extraction, its confinement and final destruction. They fulfilled the reception activities, recovery of the refrigerant gas (only CFC-12), its storage and the shipment of gas to their final disposal place. They issued official documents for all recyclable materials such as copper, aluminum or other materials for their further processing. The CFC-12 gas recovered by these two companies was used only for refrigerators servicing. No CFC-12 incineration practices were introduced in Mexico.

It was agreed with SEMARNAT that DALI and Ecofrigo and other Mexican recycling companies could establish a joint venture – which will be the project counterparty. The joint venture will be responsible for the extraction and subsequent destruction in of, CFC-12 and CFC-11 of old fridges and ACs. UNIDO strongly believes that this project contributes indeed considerably to the improvement of performance of the network of 98 scrapping companies by providing to them assistance in proper extracting refrigerants and blowing agents.

#### 3.1 Sustainability of the Business Model

The business model of the proposed project is based on leveraging the injected seed money through the use of the carbon market. As described in detail in Annex I various national/regional and international markets for carbon credits have developed over the past few years and have created demand for emission reductions from ODS destruction projects. Just recently by the end of 2010 US State of California announced the introduction of a state wide cap and trade system which also allows the use of offsets from ODS destruction projects (in the first step only from US sourced projects, however it is very widely assumed that also international offsets especially from Mexico will be accepted in the near future).

Even when assuming a rather conservative price per carbon credit of USD 3/tCO<sub>2</sub>e the simplified cash flow analysis (see section 4) shows that this project is financially viable over the proposed period of time. Funds from MLF will not only be used for a one time destruction of ODS but will provide a kind of “seed money” for implementing a sustainable, comprehensive ODS waste management and destruction system in Mexico for the next 12 years

### **3.2 Time Critical Elements of the Implementation**

Year 1 (time critical output is the destruction of ODS and commercialization of first carbon credits in order to receive the funding for activities not funded by MLF)

- Aggregation of already collected ODS at central facility/ storage
- Transportation of ODS to US
- Destruction of ODS
- Monitoring of ODS destruction according to CAR
- Documentation according to CAR
- Verification
- Sale of carbon credits

Year 2 (time critical output is the procurement specification of equipment, implementation of supportive policies/legislation)

- Activities as mentioned under year 1
- Issuing of policies/norms
- Equipment specification for step 1 and step 2 plant
- Equipment procurement

Activities in year 3-12 are not expected to be as time critical as activities in year 1 and year 2.

As indicated above the other source of funding will be the carbon market (see Annex I for detailed elaboration of the carbon markets to be applied to the project). The following table provides an overview of prices for GHG emission reductions for 2009.

## US offset prices 2009

(Carbon Market Analyst-North America, Point Carbon Research, March, 2010)

**Table 2: Overview Market Prices per VER**

	2009	CAR	VCS
Average mid-market price, US\$/tCO <sup>2</sup> e	1 <sup>st</sup> Q	\$7.3	\$5.0
	2 <sup>nd</sup> Q	\$6.0	\$4.6
	3 <sup>rd</sup> Q	\$5.1	\$3.9
	4 <sup>th</sup> Q	\$5.2	\$2.9

UNIDO assumes a conservative price of USD 3.0/tCO<sub>2</sub>e for calculations of income from the carbon markets.

Both carbon standards mentioned under (iii) imply a rigorous monitoring and independent verification of actual amount of ODS destroyed and associated emission reductions.

The Monitoring Plan will be established for all monitoring, operations and reporting activities associated with this ODS destruction project. It will stipulate the

- frequency of data collection
- a record keeping plan
- the role of individuals performing each specific monitoring and operational activity
- QA/QC provisions to ensure that operations, data acquisition and ODS analyses are carried out consistently and with precision.
- data management systems and coordination of data between ODS aggregators, project developers, and destruction facilities.

**In relation to the origin of recovered ODS the Beneficiary is responsible for collecting data on the point of origin for each quantity of ODS, as defined in the next table:**

**Table 6.1. Identification of Point of Origin**

ODS	Point of Origin
1. Virgin stockpiles	Location of stockpile
2. Used ODS stockpiled greater than 12 months	Location of stockpile
3. Used ODS quantities less than 500 lbs, and collected in the last 12 months	Location where ODS is first aggregated to greater than 500 lbs <sup>a</sup>
4. Used ODS quantities greater than 500 lbs, and collected in the last 12 months	Site of installation from which ODS is removed

<sup>a</sup> The point of origin for ODS collected by service technicians in individual quantities less than 500 pounds is defined as the holding facility at which several small quantities were combined and exceeded 500 pounds in aggregate. That is, those handling quantities less than 500 pounds need not provide documentation. However, once smaller quantities are aggregated and exceed 500 pounds collectively, tracking will be required from that location and point in time forward.

All data must be generated *at the time of collection* from the point of origin. Documentation of the point of origin of ODS shall include the following:

- Address of point of origin
- Identification of the system by serial number, if available, or description, location, and function, if serial number is unavailable (for quantities greater than 500 pounds)
- Serial or ID number of containers used for storage and transport

In conjunction with establishing the point of origin and importation process for each quantity of ODS, the Beneficiary must also document the custody and ownership of ODS. These records shall include names, addresses, and contact information of persons buying/selling the material for destruction and the quantity of the material (the combined mass of refrigerant and contaminants) bought/sold.

The transfer of custody may be established using the following documentation, as appropriate:

- Tax ID, or other applicable identifier, of transferor and transferee
- Bill of lading (where appropriate)

- Date of transfer of custody
- Serial or ID numbers of all containers containing ODS (received and delivered)
- Weight of all containers containing ODS (received and delivered)
- Distance and mode of transportation used to move ODS (truck, rail or air)

The verification body will review these records and will perform other tests necessary to authenticate the previous owners of the material and the physical transfer of the product and the title transfer of ownership to the Beneficiary. No GHG credits may be issued under this protocol for ODS where ownership cannot be established.

Prior to destruction the precise mass and composition of ODS to be destroyed must be determined according to a very detailed procedure as outlined in the CAR Protocol *Article 5 Ozone Depleting Substances Project Protocol Destruction of Article 5 Ozone Depleting Substances Banks Version 1.0*.

#### Destruction Facility Requirements

VCS as well as CAR require that all ODS be destroyed at a destruction facility that is compliant with both the international standards specified in the TEAP *Report of the Task Force on Destruction Technologies* and Code of Good Housekeeping, (and in the case that destruction will take place in the US the requirements of domestic U.S. law).

Data shall be provided to the independent verification body (independent certification body such as DNV, SGS TUEV etc. accredited under CAR and/or VCS) to demonstrate that during the destruction process, the destruction unit was operating similarly to the period in which the DRE was calculated.

To monitor that the destruction facility operates in accordance with applicable regulations and within the parameters recorded during DRE testing, the following parameters must be tracked continuously during the entire ODS destruction process:

- The ODS feed rate
- The amount and type of consumables used in the process (not required if default project emission factor for transportation and destruction is used)
- The amount of electricity and amount and type of fuel consumed by the destruction unit (not required if default project emission factor for transportation and destruction is used)
- Operating temperature and pressure of the destruction unit during ODS destruction
- Effluent discharges measured in terms of water and pH levels
- Continuous emissions monitoring system (CEMS) data on the emissions of carbon monoxide during ODS destruction

The beneficiary must maintain records of all these parameters for review during the verification process. Destruction facilities shall provide a valid Certificate of Destruction for all ODS destroyed. The Certificate of Destruction shall include:

- Project developer
- Destruction facility
- Generator name
- Certificate of Destruction ID number
- Serial, tracking, or ID Number of all containers for which ODS destruction occurred
- Owner of destroyed ODS
- Weight of material destroyed from each container
- Start destruction date
- Ending destruction date

### **3.3 Project Schedule:**

#### **Investment Component**

The investment component of the project will focus on the fact that the project is only for demonstration, but to keep open the possibility to continue the activities, which have proved to be effective and economical. It consists of the following elements:

- Assessment of the technical requirements of conversion of the equipment available
- Determining the scope of international and local procurement
- Development of technical specifications and terms of reference for procurement
- Pre-qualification and short-listing of vendors
- International/local competitive bidding
- Procurement contracts
- Site preparation
- Customs clearance and delivery
- Installation and start-up
- Product and process trials
- Operator training
- Commissioning and start up

This approach draws on previous implementation experience and has been designed based on the size, level of organization, location and customer base of enterprises concerned and also based on ease and convenience for execution and management. Given the small and medium to large size of the enterprises involved, the need for adequate investments for Plant and process changes, supported by investments on adequate technical assistance, trials and training, is critical and will involve significant inputs.

### **Project and Process Investments**

UNIDO will ensure the installation of modern and appropriate technologies that are best adapted to the needs of the given destruction problems. The specification of the de-manufacturing as well as the mobile plasma arc destruction facility shall ensure protection of workers and the environment. In case of leasing the de-manufacturing facility for the separation of CFCs from the collected end-of-life domestic refrigerators, the collection efficiency for the CFCs and the efficient separation of the construction materials are the two main aims that determine the technical specification.

### **Product and Process Trials**

Trials will be required to validate the new equipment as well as the production process using the new technology, specifically to establish their performance and suitability for the separation and destruction efficiency according to the specifications and project objectives. Trial costs will cover the cost of chemicals, components, consumables and utilities required during site preparation and commissioning, as well as the cost of the operators.

### **Technical Support Component**

The project will address not only the destruction as an only subject, because the environmental and economic benefit mainly depends on successful marketing of the recovered construction materials (steel, plastics, rubber, aluminium, glass, etc.). These activities will need to be supported through provision of a technical support component for ensuring that the collection of the high volume many thousand tonnes of recovered material could be sold. This should be consistent with the recycle priorities of the Government.

### **Technical Support Component Actions**

The Technical Support Component will:

- a) Establish quality standards for the recovered construction materials using data and information from the de-manufacturing equipment supplier.
- b) Conduct one workshop to ensure a high level of professional technical assistance in the fields of health and safety and for protection of the environment for technicians who are working in the collection of end-of-life refrigerator. The workshop goal is to ensure a high level of assistance in the fields of health and safety and for protection of the environment.

## **Policy and Management Support Component**

The implementation of the demonstration project will need to be closely aligned and coordinated with the various policy, regulatory, fiscal, awareness and capacity-building actions that the Government of Mexico is taking to ensure that the implementation of the project is consistent with the Government priorities.

The demonstration project will be managed by a dedicated management committee, consisting of a coordinator to be designated by the Government and supported by representatives and experts from the implementing/executing agency and the necessary support infrastructure. The management support component of the project will include the following activities for the duration of the project:

- a) Management and co-ordination of the project implementation with the various Government policy actions
- b) Establishment of a policy development and enforcement program, covering various legislative, regulatory, incentive, disincentive and punitive actions to enable the Government to acquire and exercise the required mandates in order to ensure compliance by the industry
- c) Development and implementation of training, awareness and capacity-building activities for key government departments, legislators, decision-makers and other institutional stakeholders, to ensure a high-level commitment to the Project objectives and obligations.
- d) Creation of awareness of the Project and the Government initiatives in the sector among consumers and public, through workshops, media publicity and other information dissemination measures
- e) Preparation of an implementation plan including determining the sequence of enterprise participation in planned sub-projects
- f) Verification and certification of results of the demonstration project completed through visiting and performance auditing
- g) Establishment and operation of a reporting system for collected refrigerators, end-of-life separated CFCs.

## **Co Financing will be arranged with the Beneficiary of the project**

The counterpart contributes funds in kind (premises, labour, lab equipment, CFC collection expenses, etc.)

## 4 Project Costs

The following table gives an overview of total annual costs related to the implementation of the proposed project:

**Table 3: Overview: Total Annual Project Costs**

	USD	Units	Years											
			1	2	3	4	5	6	7	8	9	10	11	12
<b>Project Output</b>														
Collected ODS CFC-12	tCFC-12		83	83										
ODS Collection CFC-12	tCFC-12				26	26	26	26	26	26	26	26	26	26
ODS Collection CFC-11	tCFC-11				64	64	64	64	64	64	64	64	64	64
<b>Associated Emission Reductions (according to CAR and VCS)</b>														
Collected ODS (CFC-12)	tCO2e	907,890	907,890											
ODS Collection CFC-12	tCO2e			283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205
ODS Collection CFC-11	tCO2e			98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248
<b>Costs</b>														
Investment Stage I CFC-12 Three Recovery Units with Separation of Oil and Gas				900,000										
Investment Stage II CFC-11 one Extraction and Liquefaction Plant					4,000,000									
Investment three ISO Containers (10000 Litres)			60,000											
(ODS Sourcing) Buying Collected ODS CFC-12	4.0 USD/kgCFC-12	333,400	333,400											
Operating Costs De-Manufacturing (Energy, Wages)				110,400	110,400	110,400	110,400	110,400	110,400	110,400	110,400	110,400	110,400	110,400
Transportation of Dispersed ODS within Mexico to Centralized Facility to Aggregate in ISO Containers for Transport to the US			10,000	10,000										
Transportation of Aggregated CFC-12 to US Destruction Facility (e.g. Clean Harbors El Dorado, Arkansas) 17 times			51,000	51,000	12,000	12,000	12,000	12,000	12,000	12,000	12,000	12,000	12,000	12,000
Transportation of Collected Fridges Mex.					2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000
Transportation of CFC-11 to Mexican Destruction Facility					800	800	800	800	800	800	800	800	800	800
CFC-12 Destruction (Incineration) Costs US	5.5 USD/kgCFC-12	458,425	458,425	143,000	143,000	143,000	143,000	143,000	143,000	143,000	143,000	143,000	143,000	143,000
CFC-11 Destruction (Incineration) Costs Mex.	3.0 USD/kgCFC-11			192,000	192,000	192,000	192,000	192,000	192,000	192,000	192,000	192,000	192,000	192,000
Monitoring & Verification (ODS Destruction)			40,000	40,000	40,000	40,000	40,000	40,000	40,000	40,000	40,000	40,000	40,000	40,000
Transaction Fee Carbon Registries	0.2 USD/tCO2e	181,578	181,578	56,641	56,641	56,641	56,641	56,641	56,641	56,641	56,641	56,641	56,641	56,641
Carbon Market Project Management (Documentation, Sale etc.)			115,000		115,000									
Health, Safety, Environment Training			30,000											
Policy Support (Management USD 50,000, Dissemination 45,000)			95,000											
<b>Total Costs</b>			1,279,403	2,069,403	4,671,841	556,841	556,841	556,841	556,841	556,841	556,841	556,841	556,841	556,841

The following information sources were used to make assumptions:

Investment Stage I CFC-12 (3 units)	information by manufacturer
Investment Stage II CFC-11	information by manufacturer
Investment 3 ISO Containers	information by logistics experts
Buying Collected CFC-12	information by local experts
Operating Costs (Energy, Wages)	information by manufacturer
Transportation of dispersed ODS within Mexico	own assumptions
Transportation of Aggregated ODS to US	information by logistics experts
Transportation of Collected Fridges within Mexico	own assumptions
CFC-12 Destruction US	information by destruction facility
CFC-11 Destruction Mexico	own assumption
Monitoring and Verification ODS Destruction	information by carbon market expert
Transaction Fee Carbon Registries	information by Climate Action Reserve
Carbon Market Project Management	information by carbon market expert
Health, Safety, Environment Training	own assumption
Policy Support	own assumption

The following table provides an overview of the total Incremental (Capital) Costs/Investment Component of the full size project

**Table 4: Incremental Costs Full Size Project**

Activity	Full Scale Project Cost USD
<b>Investment Cost</b>	
<b>Centralized Facility for ODS Collection at the Beneficiary Site</b>	
Stage I CFC-12 Three Recovery Units with Separation of Oil and Gas	900,000
Stage II CFC-11 One Extraction and Liquefaction Plant	4,000,000
Three ISO Containers (10000 Litres)	60,000
Contingency 10%	496,000
<i>Sub-total</i>	<b>5,456,000</b>
<b>Policy Management Support</b>	
Eligible part of Management, Coordination and Monitoring, Communication and Transportation including the Improvement/Upgrade of Local Legislation including the First Stakeholder Meeting	50,000
One Workshop in the First Year for Public Awareness and One Workshop in 2011 for Information Dissemination	45,000
Contingency 10%	9,500
<i>Sub-total</i>	<b>104,500</b>
<b>Technical Component</b>	
Carbon Market Project Management (Documentation, Sale etc.)	230,000
Health, Safety, Environment Training (Technical Workshop with International Expert)	30,000
Contingency 10%	26,000
<i>Sub-total</i>	<b>286,000</b>
<b>Incremental Operating Costs</b>	
Transaction Fee Carbon Registries	929,566
Monitoring and Verification of ODS Destruction	480,000
Collection ODS CFC-12	666,800
Operating Costs De-Manufacturing (Energy, Wages)	1,104,000
Transportation of Dispersed ODS within Mexico to Centralized Facility to Aggregate in ISO Containers for Transport to the US	20,000
Transportation of Aggregated CFC-12 to US Destruction Facility (e.g. Clean Harbors El Dorado, Arkansas)	222,000
Transportation of Collected Fridges Mex.	20,000
Transportation of CFC-11 to Mexican Destruction Facility	8,000
CFC-12 Destruction (Incineration) Costs US	2,346,850
CFC-11 Destruction (Incineration) Costs Mex.	1,920,000
10% Contingency	771,722
<i>Sub-total</i>	<b>8,488,938</b>
<b>Total Incremental Costs Full Size Project</b>	<b>14,335,438</b>

## Activities to be funded by the MLF

The following table gives an overview of the activities or costs to be funded by the MLF

**Table 5: Activities to be funded by the MLF**

Activity	Number of Units	USD/Unit	Cost
Transportation of Dispersed ODS within Mexico to Centralized Facility to Aggregate in ISO Containers for Transport to US	1	20,000	20,000
ISO Container (10,000 Litres)	3	20,000	60,000
Transport of Aggregated CFC-12 to US Destruction Facility (e.g. Clean Harbors El Dorado, Arkansas)	27	6023	162,618
Destruction of CFC-12 Already Collected by Existing Energy Efficient Appliances Replacement Programs in Mexico	166700	5.5	916,850
Monitoring and Verification of ODS Destruction	2	40,000	80,000
Carbon Market Project Management (International Experts)	7 w/m	115,000	115,000
Health Safety Environment Training	1	30,000	30,000
Contingencies 10% (of total costs)			138,447
Total			1,522,915

Total costs to be requested funding for from MLF are 1,522,915 USD.

The following table gives an overview of the total annual income generated by the project

**Table 6: Total Annual Income Generated by the Project**

			Years											
	USD	Units	1	2	3	4	5	6	7	8	9	10	11	12
<b>Project Output</b>														
Collected ODS CFC-12	tCFC-12		83	83										
ODS Collection CFC-12	tCFC-12				26	26	26	26	26	26	26	26	26	26
ODS Collection CFC-11	tCFC-11				64	64	64	64	64	64	64	64	64	64
<b>Associated Emission Reductions (according to CAR and VCS)</b>														
Collected ODS (CFC-12)	tCO2e	907,890	907,890											
ODS Collection CFC-12	tCO2e			283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205	283,205
ODS Collection CFC-11	tCO2e			98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248	98,248
<b>Income</b>														
Sales Collected CFC-12	3.0 USD/tCO2e	2,723,670	2,723,670											
Sales ODS Collection CFC-12	3.0 USD/tCO2e			849,615	849,615	849,615	849,615	849,615	849,615	849,615	849,615	849,615	849,615	849,615
Sales ODS Collection CFC-11	3.0 USD/tCO2e			294,744	294,744	294,744	294,744	294,744	294,744	294,744	294,744	294,744	294,744	294,744
<b>Total Income Carbon Market</b>			2,723,670	2,723,670	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359	1,144,359

The following information sources were used to make assumptions:

Already Collected ODS CFC-12

please refer to section 2.1

ODS Collection CFC-12 (Additional 10 years)

please refer to section 2.1

ODS Collection CFC-11 (Additional 10 years)

please refer to section 2.1

Associated Emission Reductions

estimation based on CAR and VCS meth.

Price per Emission Reduction (CO2e)

please refer to section 3

The funds provided by the MLF can therefore be paid back by the income generated through the utilization of the carbon market.

## 5 Implementation Schedule First 2 Years

**Table 7: Implementation Schedule First 2 Years**

Tasks	Months												Months											
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
MLF Approval and Funding																								
Financial Appraisal																								
Sub-grant agreement																								
Aggregation of Already Collected ODS in Centralized																								
Transportation of Already Collected ODS to the USA																								
Destruction of ODS																								
CAR/VCS Project Development																								
Monitoring of ODS Destruction According to the CAR																								
Verification and Issuance of Carbon Credits																								
Change of Regulation																								
Commercialization of Carbon Credits																								
Issuing Norms																								
Workshops																								
Equipment specification - Stage 1																								
Equipment procurement - Stage 1																								
Equipment specification - Stage 2																								
Equipment procurement - Stage 2																								

## 6 Annex I Linkage between the Montreal Protocol and the Carbon Market

### 6.1 Overview of GHG Markets

By implementing the **Kyoto Protocol** and its flexible mechanisms (article 6 Joint Implementation = **JI**, article 12 Clean Development Mechanism = **CDM** and article 17 International Emissions Trading = **IET**) for the first time a market for greenhouse gas (GHG) emission reductions was established<sup>4</sup>. While JI/CDM are project based mechanisms (**crediting system**, meaning that credits are only issued after emissions have been reduced) the IET is classified as a **cap and trade system** (where a central authority issues “allowances” which can be sold and bought immediately after issuance; emission reductions are occurring if the central authority issues less allowances than required by market participants under business as usual scenarios)

Additionally to the carbon market created by the Kyoto Protocol several countries or **regional initiatives have established (compliance) emission trading systems** (e.g. EU ETS, New Zealand etc.) including energy intensive corporations (primarily power companies and heavy industry). Units traded in those systems are usually similar in their nature (presenting 1 ton of CO<sub>2</sub>e) and structure (allowances allocated through an authority versus carbon credits/offsets from specific projects). However they often differ in their requirements for quality and project categories<sup>5</sup>.

<sup>4</sup> Often also referred to as carbon market since the general unit traded is 1 ton of CO<sub>2</sub>-equivalents (other types of GHG emissions such as CH<sub>4</sub> or HFC-23 are converted into 1 ton of CO<sub>2</sub>e; E.G. 1 ton HFC equals 11700 tons of CO<sub>2</sub>e)

<sup>5</sup> E.G. The EU recently stopped the inflow of carbon credits from HFC-23 and N<sub>2</sub>O (from adipic acid production) CDM projects by May 2013, while New Zealand may still allow them (but is also discussing a restriction)

Info box 1 provides an overview of the most common carbon markets and units traded:

**Units defined by the Kyoto Protocol:**

- Assigned Amount Units (AAUs)
- Certified Emission Reductions (CERs)
- Emission Reduction Units (ERUs)
- Removal Units (RMUs)

**• Units defined by EU and national legislation:**

- EU Allowances
- UK Allowances and Credits
- Australian Abatement Certificates and Sequestration Rights
- US SOx and NOx Allowances, Regional Greenhouse Gas Initiatives
- Other

**• Units defined by contracts and non governmental regulated standards:**

- Verified Emission Reductions (VERs)

Besides the so called “**compliance markets**” a market for verified or voluntary emission reductions units<sup>6</sup> has developed over the past few years. The “**voluntary market**” defines its units through contracts and non-governmental regulated standards (see footnote below for examples). VERs are mainly bought by private persons (to offset their carbon footprint) or companies not covered by any compliance regime in their Corporate Social Responsibility (CSR) programs. This said it is natural that VERs usually achieve lower prices than units traded in compliance carbon markets<sup>7</sup>.

Table 8 shows the dominant role of the EU ETS in the global arena with a market value in 2009 of 118,474 Mio USD, but even the market for voluntary emission reductions has a volume of 419 resp. 338 Mio USD in 2008 and 2009.

**Table 8: Overview of Carbon Markets (Source: World Bank)**

	2008		2009	
	Volume (MtCO <sub>2</sub> e)	Value (US\$ million)	Volume (MtCO <sub>2</sub> e)	Value (US\$ million)
<b>Allowances Markets</b>				
<b>EU ETS</b>	3,093	100,526	6,326	118,474
<b>NSW</b>	31	183	34	117
<b>CCX</b>	69	309	41	50
<b>RGGI</b>	62	198	805	2,179
<b>AAUs</b>	23	276	155	2,003
<b>Subtotal</b>	3,278	101,492	7,362	122,822
<b>Spot &amp; Secondary Kyoto offsets</b>				
<b>Subtotal</b>	1,072	26,277	1,055	17,543
<b>Project-based Transactions</b>				
<b>Primary CDM</b>	404	6,511	211	2,678
<b>JI</b>	25	367	26	354
<b>Voluntary market</b>	57	419	46	338
<b>Subtotal</b>	486	7,297	283	3,370
<b>Total</b>	<b>4,836</b>	<b>135,066</b>	<b>8,700</b>	<b>143,735</b>

Subtotals and totals may not exactly add up because of rounding.

<sup>6</sup> In general Verified Emission Reductions (VERs) but specifically in the Voluntary Carbon Standard (VCS) Voluntary Carbon Units (VCUs) are traded under Climate Action Reserve (CAR) Climate Reserve Tons (CRT).

<sup>7</sup> This is not always true, in certain cases prices of units traded in compliance markets have gone virtually to zero if there is high oversupply and if such units cannot be traded on other markets (e.g. EU ETS in 2007)

The following table shows prices of different kind of VERs. While **CRTs** achieved prices of USD 8.8 and 7.1 in 2008 and 2009, **VCUs** could only be sold at prices of USD 5.5 and 4.6 respectively. This difference in prices can mostly be explained by perceptions of market participants that the inclusion of CAR into any compliance emissions trading in the United States would be more probable in the future than the inclusion of VCS projects.

**Table 9: Overview of the Nort American Carbon Market (Source: World Bank)**

TABLE 2 North American carbon market – traded volumes and values, 2008–09						
	Average Price (US\$/tCO <sub>2</sub> e)		Volume (MtCO <sub>2</sub> e)		Value (million US\$)	
	2008	2009	2008	2009	2008	2009
RGGI (Allowances) <sup>†</sup>	3.9	3.3	61.9	805.2	198.2	2,178.6
Alberta (Offsets/EPCs)	10.0	13.5*	3.4	4.5	33.5	60.8
CCX (CFIs)	4.4	1.2	69.2	41.4	306.7	49.8
Voluntary Offset Market	6.8	4.9	15.4	29.0	104.1	143.4
of which CAR	8.8	7.1	5.3	14.9	46.6	104.5
of which CCX	4.8	0.8	1.0	7.4	4.8	5.9
of which VCS	5.5	4.6	1.5	3.3	8.3	15.2
of which ACR	3.8	3.4	4.3	1.8	16.3	6.1
of which Other	8.5	7.3	3.3	1.6	28.1	11.7
<b>Total market</b>			<b>149.9</b>	<b>880.1</b>	<b>642.5</b>	<b>2,432.5</b>

Source Bloomberg New Energy Finance, Ecosystem Marketplace. Notes: <sup>†</sup> RGGI includes quarterly auction figures; \* Alberta price is an estimate.

## 6.2 Relation of GHG Markets to the Montreal Protocol (MP)

Many chemicals used as refrigerants and blowing agents not only are depleting the ozone layer (Ozone Depleting Substances = ODS) but are also having a significantly adverse effect on the global climate (Greenhouse Gases =GHGs). While the MP regulates consumption and production of ODS (not disposal) the KP regulates emissions not covered by the MP (CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O, HFCs, PFCs, SF<sub>6</sub>).

Since most ODS are not included in the “Kyoto basket” of gases **reductions of such ODS cannot (yet) be structured as CDM or JI projects** (Please see info box 2 below for details)

*Paragraph 44 of the Modalities and Procedures for the CDM requires that a baseline shall cover emissions from all gases, sectors and source categories listed in Annex A of the Kyoto Protocol within the project boundary.*

*Paragraph 17 of EB 34 provides guidance on project/leakage emissions of GHGs as defined in paragraph 1 of the Convention but not included in Annex A of the Kyoto Protocol such as GHG gases (e.g., CFCs, HCFCs) covered under the Montreal Protocol.*

**Hence, claiming emission reductions associated with the replacement of CFC or HCFC refrigerants and blowing agents with no-ODP and low-GWP gases is not eligible in accordance to CDM modalities and procedures.**

*Paragraph 17 of EB 34:*

*17. With reference to a proposed methodology, the Board considered the analysis of implication of different options proposed by the Meth Panel with regard to accounting emissions of GHGs and also implications on gases covered under the Montreal Protocol.*

*The Board agreed that:*

*(a) The project boundary shall encompass all anthropogenic emissions by sources of greenhouse gases, as defined in paragraph 1 of the Convention but not included in Annex A of the Kyoto Protocol, under the control of the project participants that are significant and reasonably attributable to the CDM project activity.*

(b) The leakage emissions from greenhouse gases, as defined in paragraph 1 of the Convention but not included in Annex A of the Kyoto Protocol, should be accounted, if the CDM project activity results in an increase of such emissions.

(c) The global warming potentials used to calculate the carbon dioxide equivalence of anthropogenic emissions by sources of greenhouse gases not listed in Annex A, shall be those accepted by the Intergovernmental Panel on Climate Change in its third assessment report

While the international Kyoto based market cannot uptake any emission reductions generated through the destruction of ODS some voluntary standards as well as regional compliance markets have begun to recognize ODS destruction as a highly verifiable source of GHG reduction credits.

**In 2007** the Chicago CCX Offset Project Protocol: *Ozone Depleting Substances Destruction*

**On January 25<sup>th</sup> 2010** the Voluntary Carbon Standard [www.v-c-s.org](http://www.v-c-s.org) *Extension of Scope to Include Ozone-Depleting Substances* and on May 3<sup>rd</sup> 2010 the first methodology proposal “*Greenhouse Gas Emission Reductions By Recovering and Destroying Ozone Depleting Substances (ODS) from Products*” was submitted which is currently assessed

**On February 3<sup>rd</sup> 2010 Article 5 Ozone Depleting Substances Project Protocol Destruction of Article 5 Ozone Depleting Substances Banks Version 1.0** as well as *U.S. Ozone Depleting Substances Project Protocol Destruction of U.S. Ozone Depleting Substances Banks Version 1.0* was accepted by the board.

**On December 16<sup>th</sup> 2010** the California Air Resources Board endorsed the cap-and-trade regulation, marking a significant milestone toward reducing California’s greenhouse gas emissions under its AB 32 law. Included in the regulation are four protocols, or systems of rules, covering carbon accounting rules for offset credits in forestry management, urban forestry, dairy methane digesters, *and the destruction of existing banks of ozone-depleting substances in the U.S.* (mostly in the form of refrigerants in older refrigeration and air-conditioning equipment).

As of January 2011, 9 ODS destruction projects are registered under the Climate Action Reserve and around 2.5 mio CRTs have been generated. These developments impressively show the increasing importance of ODS destruction projects as GHG mitigation measure and the relevance of the carbon market to incentives destruction activities.

## 7 Annex II Background on ODS related Legislation and Policies in Mexico

Mexico used to be the largest CFC and HCFC producing country in Latin America, with a diversified industrial infrastructure and has been consuming a multitude of ODS. Mexico’s obligations under the Montreal Protocol are administered by the Ministry of Environment and Natural Resources SEMARNAT. The main achievement in reducing ODS consumption in Mexico have been so far:

**1990:** More than 90% reduction in the consumption of chlorofluorocarbons (CFCs), due to the implementation of more than 100 projects for substituting the use of these substances in domestic and commercial refrigerators, air conditioners, aerosol sprays, solvents and polyurethane foams.

**1997:** All the domestic and commercial refrigerators produced in the country are CFC-free.

**2002:** Start of the “Program for the Financing for electric energy saving” (PFAEE) in which the objective was to back up the Federal Government’s Program for electric energy saving and efficient use. In the said program, the creation of Centers for gathering destruction of the out-of-use refrigerators was performed. These centers had the infrastructure for the control of the handling, gas extraction, confinement and destruction of the refrigerators. The aforementioned program was operational until 2006 and involved over 100 Centers, of which it is uncertain if any of them are still active or whether they have the infrastructure to be operational. However, the Mexican authorities informed that after CFC-12 recovery, it was not destroyed. Neither PUR foam panels containing CFC-11 gas.

**2005:** The Mexican Government made a commitment with the Montreal Protocol to go ahead and close the CFC production plant operated by the Quimobásicos company in Monterrey, Nuevo Leon. The country took this action four years earlier than the date stipulated in the Protocol. This meant that CFC production in North America was

completely phased out, thereby promoting an end to this production not only in Mexico, but in all of Latin America and other regions of the world, thereby reducing total CFC production in the world by 12% and in the hemisphere by 60%. The product was used in refrigerators, air conditioners, aerosol sprays and in the production of polyurethane foams.

**2005:** 100% elimination of CFC use in the production of polyurethane foams, thereby eliminating the consumption of more than 600 metric tons of these compounds in more than 200 companies in the country.

Mexico has in place very effective ODS legislation and has been complying with all MP control measures. The ODS awareness program reached out to the general public all over the country. The table below summarizes the most important legislation related to ODS.

**Table 10: Overview of ODS Related Legislation in Mexico**

No.	Regulation	Brief description	Promulgating Agency	came into force
1	General Law of Environmental Protection and Ecologic Equilibrium	General environmental policy framework		1987
2	Law for Prevention and Control of Climate Change	General strategy for prevention, control and policy evaluation of ODS.		
3	ODS Import/Export Licensing System	Enabling the country to implement an import license system and control procedures for CFCs and CTC, particularly at customs entry points.	Promulgated by Secretariats of Environment, Agriculture and Health	
4	NOM-125-ECOL-2001	Regulatory framework to control the use of ODS in all sectors restrictions over national production and imports of freezers and domestic or commercial air conditioning containing or having been produced with ODSSs.		2001
5	Voluntary reporting of trade on CFCs	The national CFC producing enterprises to voluntarily report domestic and international commercial activities such as production, imports and exports volumes	SEMARNAT	1992
6	Justice Codes	Any illegal traffic and mishandling of CFCs is a federal crime		
7	NOM-085-SEMARNAT-1994	Atmospheric contamination – fixed sources. for fixed sources that utilize solid, liquid, or gas combustible fossil fuels, or any of their combinations, that establishes the maximum permissible levels of emission to the atmosphere of smoke, total suspended particulates, sulfur dioxides and nitrogen oxides	SEMARNAT	1994
8	NOM-015-ENER-2002	Energy efficacy of refrigerators sold	Ministry of Energy	2003

### Destruction Facility

VCS as well as CAR require that all ODS be destroyed at a destruction facility that is compliant with both the international standards specified in the TEAP *Report of the Task Force on Destruction Technologies* and *Code of Good Housekeeping*, (and in the case that destruction will take place in the US the requirements of domestic U.S. law).

CFC-12 will probably be destroyed in a facility in the United States.

CFC-11 will either be destroyed in a plasma arc facility or cement kiln or any other appropriate technology financially feasible and in compliance with above mentioned guidelines being confirmed by an independent third party (verification)

### De-manufacturing End-of-Life Refrigerators

De-manufacturing aims at recovering CFCs, VOCs, other refrigerants and blowing agents, harmful substances and any components containing harmful substances, and to retrieve and separate recyclable materials, and involves the – breaking-up (i. e. shredding, crushing, milling), sorting and classification of the materials obtained in Step I and Step II and the preparative steps needed before recycling or disposing of these materials. As a general requirement, the RAL-GZ 728 quality standard of Deutsches Institut für Gütesicherung und Kennzeichnung E. V. may be considered:

#### Overview of the Technology for De-commissioning end-of-life Domestic Refrigerators and Air-conditioning units

The technology has two well separated steps. The first step is essential to take part as soon as possible after the collection of the refrigerators because this step recovers the CFC in the cooling circuits which may escape into the atmosphere during a long outdoor storage period. After this step the fridges can be stored for months because the CFC in the insulation foam is more contained and can escape only through a slow degradation and diffusion process.

#### Step 1 - Pre-treatment

Within the scope of Stage 1 pre-treatment, the cooling devices are “dried up”, i.e. the cooling system is completely evacuated by means of an extraction system. The extraction process sequence is as follows:

By means of a hoisting and turning gear, the individual appliances are positioned such that the cooling system can be opened at its lowest point in order to enable full extraction of refrigerating agent and refrigerating oil.

Refrigerating agent and refrigerating oil are sucked into a closed system, which is kept at a negative pressure of approx. 300 mbar. Within this closed system, the refrigerating agent is separated from the refrigerating oil and, upon liquefaction, is exported into compressed gas cylinders. Upon complete removal of the refrigerating agent, the refrigerating oil is collected in two tanks integrated into the plant and transferred into suitable drums as soon as a defined tank level is reached.



## **De-manufacturing compressor circuit unit (CFC-12 extraction)- CFC-12 extraction from the compressor circuit**

The extraction process and the separation of refrigerating agent and refrigerating oil are electronically controlled and monitored to ensure operational safety of the plant at any time. All Stage 1 plant parts are installed on collecting pans, so that liquids escaping during the work process are safely retained. In proper operation of the plant, the treatment process does not give rise to any emissions. Via roller conveyors and an automatic, photocell-controlled charging system, the CFC -containing PUR devices are, on a just-in-time basis, forwarded to the Stage 2 section and processed there. The de-manufacturing capacity of the Step 1 unit is 60-70 fridges per hour, approximately 200,000 fridges per one shift per year. Its cost as advised by SEG De-manufacturing, Germany is US\$ 315,000 for two arms manipulator with a capacity of only 20-24 fridges. The cost of three 2 arms manipulators and three CFC-12 extraction units with oil/gas separation with capacity of 60-70 fridges per hour will be about US\$ 1.0 million in order to accommodate the primary quantity of 200,000 old fridges per year- project target.

### ***Step 2 – Treatment***

After “drying up” of the appliances, the compressors, all wooden and glass parts and all components containing harmful substances, such as capacitors and mercury switches, are removed and collected separately. The Step II treatment plant is designed to shred cooling appliances and separate the different materials of the appliance casings while recovering to a large extent the CFC blowing agent contained in the insulating foams. For this purpose, the appliance casings are input into a closed system and shredded there in a 2-stage shredding system; the resulting mixture of materials is then divided up by means of an air separating system. The fraction consisting of scrap steel and iron, plastics and non-ferrous metals is discharged from the system and further divided up into its constituents by means of a magnetic separator and an eddy-current separator system, while the separated PUR foam is ground within the plant and heated up in order to drive out the CFC adhering to the PUR foam. Upon completion of this treatment step, the PUR powder is also discharged from the plant. The insulating gas/blowing agent (CFC) released during the process of shredding, grinding and heating is collected, adsorbed in activated carbon and, following desorption from the activated carbon, liquefied under pressure by means of compressors.



### **Shredding unit (CFC-11 extraction)**

### **Equipment Specifications to be Advised by the Beneficiary**

- Annual capacity: 200 000 pcs of domestic refrigerators in one shift;
- Recycling efficiency: min. 90% meaning that min 90% in weight of the original end-of-life refrigerator is separated in the form of materials, which can be sold;
- Efficiency of recovery of CFCs from cooling circuits and from the insulation foam should be higher than 90% by weight;
- The components of end-of-life refrigerators, which are considered as hazardous waste (e.g. mercury switch, capacitors, etc.) can be collected separately. These hazardous components of end-of-life refrigerators must not make any recyclable construction materials hazardous.