



**Programa de las  
Naciones Unidas  
para el Medio Ambiente**

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COMITÉ EJECUTIVO DEL FONDO MULTILATERAL  
PARA LA APLICACIÓN DEL  
PROTOCOLO DE MONTREAL  
Sexagésima segunda Reunión  
Montreal, 29 de noviembre al 3 de diciembre de 2010

**PROPUESTA DE PROYECTO: GHANA**

Este documento contiene las observaciones y recomendaciones de la Secretaría del Fondo sobre la siguiente propuesta de proyecto

Destrucción

- Proyecto de demostración piloto sobre gestión y eliminación de desechos de SAO PNUD

## DESCRIPCIÓN DEL PROYECTO

### Introducción

1. El PNUD presentó a la 62ª Reunión, en nombre del gobierno de Ghana, una propuesta de proyecto de demostración piloto para la gestión y eliminación de desechos de sustancias que agotan la capa de ozono (SAO), con un costo de 377 677 \$EUA, como se presentó originalmente. Este proyecto se presenta de conformidad con la decisión 58/19 y se refiere a la destrucción de 14,8 toneladas métricas de desechos de SAO en el país. El gobierno de Ghana solicitará la aprobación de este proyecto en la 62ª Reunión.

2. En la 57ª Reunión, el Comité Ejecutivo proporcionó fondos al PNUD para que preparara un proyecto de demostración piloto de SAO para Ghana. En esta reunión se adoptó la decisión de examinar los proyectos piloto de eliminación de SAO que respondieran a la decisión XX/7 de la Vigésima Reunión de las Partes, que preveía que los proyectos piloto podían cubrir el acopio, transporte, almacenamiento y destrucción de SAO, centrándose principalmente en el material ensamblado con alto potencial neto de calentamiento de la atmósfera, y en una muestra representativa de los distintos países del Artículo 5. Los miembros también indicaron que los proyectos de demostración para la eliminación de SAO deberían ser factibles e incluir métodos para potenciar la financiación conjunta. Ghana fue uno de los países seleccionados conforme a estos criterios.

### Antecedentes

3. En la 58ª Reunión del Comité Ejecutivo se trataron los criterios y directrices para la selección de proyectos de eliminación de SAO y ello llevó a la decisión 58/19. Esta decisión establecía las bases para examinar y aprobar los proyectos de demostración para la eliminación de SAO. El examen realizado por la Secretaría se basaba en los principios adoptados a través de esta decisión. La Secretaría quisiera insistir en que aplicó el apartado a) ii) a. de la decisión, que indicaba que no se ofrecería financiación para el acopio de SAO. La definición de acopio de SAO se incluía en un anexo al informe de la 58ª Reunión, llamado “Definiciones de las actividades incluidas en las directrices provisionales para el financiamiento de los proyectos de demostración para la destrucción de SAO”. Este proyecto piloto para Ghana cubrirá las SAO ya acopiadas así como otras cantidades que se recogerán en el proyecto para el fomento de refrigeradores ecoenergéticos mediante una transformación del mercado que financiará el Fondo para el Medio Ambiente Mundial.

4. Este proyecto piloto trata de crear una estructura logística eficaz y rentable para el transporte, almacenamiento y destrucción de SAO en Ghana. Como se indicó anteriormente, este proyecto piloto está ligado estrechamente al proyecto propuesto Rendimiento Energético financiado por el Fondo para el Medio Ambiente Mundial en el que los refrigeradores al final de su vida útil y los refrigerados no ecoenergéticos retirados prematuramente se recogerán y desmantelarán en depósitos regionales para recuperar las SAO. En el proyecto Rendimiento Energético del Fondo para el Medio Ambiente Mundial se están elaborando planes de incentivo (rebaja, devolución y créditos de carbono) para motivar a los consumidores a adquirir refrigeradores y congeladores ecoenergéticos. Estos esfuerzos se completarían con el plan de gestión para eliminación definitiva y el plan de gestión de la eliminación de HCFC existentes en lo que se refiere a las operaciones de recuperación para el servicio y mantenimiento de los equipos de refrigeración existentes, que también generará un determinado volumen de desechos de SAO que ya no se podrán reutilizar. La propuesta de proyecto detallada se adjunta en el anexo I de este documento.

### Descripción del proyecto

5. Este proyecto piloto se ocupará de entrada de la eliminación de las 1,8 toneladas de CFC-12 que ya se han acopiado y están listas para destrucción. Al mismo tiempo, permitirá establecer medidas para apoyar la sostenibilidad del proyecto ante los desechos de SAO disponibles que se recogerán a través de un sistema nacional de acopio que se creará conforme al programa ecoenergético que ha de ser aprobado por el Fondo para el Medio Ambiente Mundial. El gobierno nacional también ha proporcionado apoyo político al programa mediante una reglamentación nacional que haga renunciar a las exportaciones de desechos de SAO y fomente la importación de desechos de SAO de los países vecinos de la Comunidad Económica de Estados del África Occidental como modelo de importación regional. Se prevé que el proyecto de demostración para la destrucción de SAO se ejecutará en tres años.

6. El proyecto propone destruir las SAO localmente mediante la creación de unas instalaciones locales de destrucción con tecnología de arco de plasma. El sistema de destrucción mediante arco de plasma se preparará para descomponer las SAO en fluoruro de calcio y cloruro cálcico de acuerdo con la tasa de destrucción aceptada de eficacia de la destrucción y eliminación del 99,99%. El resultado de la prueba de la máquina de arco de plasma ha mostrado una tasa de descomposición del 99,99% sin que se detectaran emisiones de dioxina.

### Cálculo de las SAO que hay que eliminar

7. Las fuentes de SAO que hay que destruir son las existencias actuales, el programa de recuperación de refrigerantes y las importaciones de los países de la Comunidad Económica de Estados del África Occidental. Actualmente Ghana tiene 1,8 toneladas métricas de CFC-12 almacenadas para ser eliminadas. El refrigerante que se recuperaría a través del programa Rendimiento Energético del Fondo para el Medio Ambiente Mundial, pendiente aún de aprobación, se sitúa en torno a unas 5,8 toneladas métricas más de CFC-12, provenientes de refrigeradores eliminados (50 000 unidades que hay que recoger durante 3 años, con una tasa de recuperación del 80%). Las cantidades calculadas aparecen en la tabla 1.

**Tabla 1: Cantidades de desechos de SAO calculadas que se utilizarán en el proyecto**

	<b>Número</b>	<b>Toneladas</b>
Almacenadas (ya recogidas)		1,8
Del programa Rendimiento Energético del Fondo para el Medio Ambiente Mundial	50 000	5,8
De planes de recuperación y reciclaje actuales y futuros	10 345	1,2
De importaciones de desechos de SAO de la Comunidad Económica de Estados del África Occidental		6,0
		14,8

### Gestión financiera del proyecto

8. La propuesta prevé que la financiación del Fondo Multilateral cubra los costos de aplicación y funcionamiento del proyecto piloto de 3 años y el uso de créditos de carbono para ampliar el proyecto, según los resultados de la actividad piloto. Se necesitaría que se entregaran al menos 30 000 unidades cada año con el programa Rendimiento Energético del Fondo para el Medio Ambiente Mundial para recuperar 2,4 toneladas de CFC-12 y lograr una reducción de emisiones verificada (REV) de 22 500 toneladas de equivalente de CO<sub>2</sub> y alcanzar una REV de 3 \$EUA/tonelada de equivalente de CO<sub>2</sub>.

Esto significa que la máquina de plasma debe funcionar un turno de 8 horas para destruir esta cantidad. Si funcionara dos turnos diarios, destruiría 4,8 toneladas de CFC-12, lo que generará un beneficio de 32 280 \$EUA. Para llegar a estas cifras, se supone que el proyecto del Fondo para el Medio Ambiente Mundial funcionará a plena capacidad en el momento en el que se disponga de la financiación del Fondo Multilateral.

9. Al terminar los tres años de asistencia del Fondo para el Medio Ambiente Mundial y del Fondo Multilateral y, sobre la base de lo dicho anteriormente, el proyecto convertirá otras SAO recuperadas en créditos de carbono, logrando así que las instalaciones sean sostenibles. Ghana tiene la intención de que se devuelva 1 millón de refrigeradores viejos en 10 años. Esto significaría 100 000 refrigeradores cada año pero, con unas cifras menos ambiciosas de 30 000 refrigeradores anuales, hablaríamos de una destrucción futura de 2,4 toneladas o más de CFC-12 anuales, que podrían representar el monto potencial en el mejor de los casos posibles.

#### Supervisión y verificación de la destrucción

10. Para lograr que todas las SAO sean controladas y contabilizadas debidamente, el proceso será supervisado minuciosamente y los datos se registrarán en ambos centros de desmantelamiento y en el centro de destrucción. Se establecerá un riguroso plan de supervisión y verificación para evitar la doble contabilización y otros errores. Se prepararán métodos de rastreabilidad y de vigilancia permanente para que la supervisión sea transparente y responsable. Por ejemplo, los datos recopilados en los centros de desmantelamiento podrían llevar los números de serie de los equipos eliminados y las cantidades recogidas en cada pieza de equipo para establecer una relación con el número de identificación de los cilindros que se usarán. En el centro de destrucción se registrará el número de identificación de los cilindros para comprobar si coincide con la información de la etapa de acopio. Un método de supervisión transparente permitirá la verificación externa independiente de las SAO destruidas para la certificación de los créditos de carbono.

#### Costo del proyecto

11. El costo total aproximado del proyecto se sitúa en 377 677 \$EUA, que fue el que se presentó al principio, como se ve en la tabla siguiente.

Tabla 2: Costo del proyecto propuesto

1. Costo de los bienes de inversión		Unidad	184 677
1.1	Máquina de arco de plasma	1	100 000
1.2	Transporte del equipo desde Japón a Ghana	1	5 820
1.3	Costos de instalación y capacitación	1	14 333
1.4	Accesorios: Transformador, estabilizador, batería UPS	1	49 524
1.5	Identificadores y cilindros de SAO	1	15 000
2. Costo del transporte			29 000
2.1	Transporte dentro de Ghana, 7 toneladas métricas	@ 2 \$EUA/kg	14 000
2.2	Transporte desde la región de la Comunidad Económica de Estados del África Occidental. 5 toneladas métricas	@ 3 \$EUA/kg	15 000

3. Costo de explotación			164 000
3.1	Mano de obra	2 personas durante 3 años	81 000
3.2	Agua, electricidad y alquiler de espacios	3 000 \$EUA durante 3 años	9 000
3.3	Productos químicos y piezas de recambio para mantenimiento	3 000 \$EUA durante 3 años	9 000
3.4	Asistencia técnica	Consultor	60 000
3.5	Talleres	1	5 000
Total			377 677

## COMENTARIOS Y RECOMENDACIÓN DE LA SECRETARÍA

### COMENTARIOS

12. La Secretaría informó al PNUD que el estudio de este proyecto en la 62ª Reunión está supeditado a la aprobación final del proyecto Rendimiento Energético financiado por el Fondo para el Medio Ambiente Mundial, que está a la espera del aval del director general del Fondo para el Medio Ambiente Mundial, ya que este proyecto del Fondo proporciona la estructura necesaria para el sistema de acopio de base para recoger otros desechos de SAO. Si el sistema de acopio no existe, no se puede realizar el proyecto piloto. En su respuesta, el PNUD indicó que estaba convencido de que el proyecto del Fondo para el Medio Ambiente Mundial sería aprobado y que el aval debería llegar antes de la 62ª Reunión que se celebrará en Montreal.

13. La Secretaría hizo al PNUD algunos comentarios y observaciones sobre la propuesta conforme a los criterios establecidos en la decisión 58/19.

14. Hubo comentarios de preocupación en torno a la disponibilidad de suficientes desechos de SAO para que el programa funcionara bien y fuera sostenible. De las 14,8 toneladas métricas que prevé destruir el proyecto piloto, en el país sólo se han recogido y se dispone de 1,8 toneladas métricas. La Secretaría indicó que, aunque la aprobación de la preparación del proyecto se basaba en las 1,8 toneladas métricas de desechos de SAO ya recogidos, hay que establecer un sistema que genere un suministro constante de desechos para que el programa resulte rentable. El PNUD respondió que el gobierno de Ghana, a través del Ministerio del Medio Ambiente, ya se ha puesto en contacto con varios países de la región que disponen de desechos de SAO para indicarles que el establecimiento de un centro de desechos de SAO en Accra es una prioridad para el gobierno. El gobierno también ha escrito a estos países y esto permitirá a Ghana recopilar información sobre los bancos de SAO en dichos países. Sobre esta base, se indicó que se dispondría de 6,0 toneladas métricas provenientes de estos países. El proyecto piloto costeará parcialmente los gastos de transporte hasta Accra.

15. El PNUD también está seguro de que, teniendo en cuenta el empeño del gobierno por la creación de este proyecto piloto, el proyecto Rendimiento Energético del Fondo para el Medio Ambiente Mundial se ejecutará poco después de que se apruebe y ello entrañará mayores cantidades de desechos. El PNUD también señaló que habría que prever las actividades de las instalaciones para los primeros 6 a 12 meses, y supone que en el segundo año se dispondrá de más desechos de SAO, además de las 1,8 toneladas métricas.

16. La Secretaría también manifestó su preocupación por la creación en el país de una nueva institución para la destrucción y su viabilidad y sostenibilidad financieras. De ello surgió una propuesta de financiación, que incluía los costos para cubrir la explotación y gestión de las instalaciones de plasma

que, desde el punto de vista de la Secretaría, debería ser asumida por el gobierno o por una entidad privada. Tras el debate, el PNUD revisó la propuesta para incluir específicamente la subcontratación de las actividades de estas instalaciones vinculándolas a un importador que había aceptado explotarlas. Se tratará de un subcontrato basado en el desempeño, cuyos pormenores se adjuntan a la presentación.

17. Además de lo dicho anteriormente, el PNUD informó que las consultas con las partes interesadas locales indicaron que el sector privado local aún no tiene la capacidad para encargarse de un proyecto tan innovador que entrañará cierto grado de riesgo. Por consiguiente, este proyecto piloto ofrece una oportunidad de establecer y superar los riesgos técnicos, financieros y reglamentarios para integrar la destrucción viable de las SAO en Ghana y en la región de la Comunidad Económica de Estados del África Occidental.

18. La propuesta indicó que se estudiaron otras opciones para la destrucción en Ghana. Al no haber hornos de cemento, no se encontró una opción viable. El PNUD también consideró la posibilidad de exportar para destruir. Tras calcular los costos, se vio que era un poco más barato que la instalación que se proponía (21 \$EUA/kg de SAO destruido). Sin embargo, el gobierno no avaló esta alternativa porque quería promover la destrucción de SAO en la región, y solicitó al organismo que continuara con la propuesta utilizando la tecnología de arco de plasma.

19. También se plantearon cuestiones sobre la tecnología de arco de plasma en relación con el supuesto de que funcionaría con un nivel de eficacia muy alto y de que cualquier disminución en el nivel de desempeño podría tener consecuencias en la cantidad de SAO destruida. El PNUD se puso en contacto con el proveedor, el cual confirmó que, hasta la fecha, había habido 20 unidades en Japón, con 4 000 horas de funcionamiento anuales por máquina. Por lo tanto, el PNUD está seguro de que, con esta confirmación técnica, la máquina podría funcionar un máximo de 20 horas diarias y destruir 10 kg de CFC-12 por lote con un descanso de media hora entre cada ignición del arco de plasma. El PNUD también indicó que el proveedor ofrecerá una capacitación general inicial en el momento de la instalación en Accra y seguirá prestando apoyo técnico en línea.

20. Con respecto a la cuestión de la rentabilidad y sostenibilidad del proyecto, el PNUD insistió en que la financiación solicitada era necesaria sólo para poner en marcha el proyecto y que posteriormente se utilizarían los créditos de carbono para apoyar el proyecto. El PNUD presentó un análisis de sensibilidad para comparar las unidades de refrigeradores anuales (20 000 a 90 000 @ 80 gramos/unidad), el volumen anual de CFC-12 (1,6 a 7,2 toneladas) y los precios de la REV (2 \$EUA a 5 \$EUA por REV). Esto demostró que la destrucción de SAO será rentable en cuanto a REV y podría usarse para sostener el proyecto en el futuro, según el acopio de desechos que se haga en el proyecto del Fondo para el Medio Ambiente Mundial. El PNUD también señaló que la experiencia de Ghana con los beneficios económicos, sociales y ambientales de la eliminación de las bombillas incandescentes no ecoenergéticas hace que el compromiso del gobierno de eliminar los aparatos no ecoenergéticos sea más fuerte. Según el PNUD, este compromiso nacional será la fuerza que impulsará este proyecto.

21. La Secretaría y el PNUD también hablaron de la financiación solicitada para el proyecto, e indicaron que, aunque podría recomendarse la inversión de capital, se pedía al PNUD que ajustara los costos asignados a la gestión y explotación de las instalaciones a no más de dos años. Esto ayudaría a la puesta en marcha del proyecto. El PNUD aceptó, aunque mantuvo que el proyecto actual se aplicaría durante tres años, pero los costos para las instalaciones se ajustarán a sólo dos años. Este ajuste generó un costo de 22,4 \$EUA por kg de SAO destruido. Este costo es superior al permitido en la decisión 58/19 (13,2 \$EUA/kg como máximo) ya que Ghana es un país con bajo consumo de SAO y este aspecto preciso de la decisión no le afecta. La Secretaría también indicó que, dado que Ghana es un país con bajo consumo de SAO, la aprobación de este proyecto podría considerarse como parte de una ventana de financiación para actividades relativas a las SAO en países de bajo consumo, de conformidad con la

decisión 60/5 i) y podría usarse como referencia en el debate de la cuestión 10 del orden del día “Reseña de las cuestiones identificadas durante el examen de proyectos”.

22. El costo final del proyecto se estableció en 331 677 \$EUA más los costos de apoyo, lo cual se resume en la tabla siguiente:

Tabla 3: Costos del proyecto acordados

	<b>Presupuesto</b>	<b>Unidad</b>	<b>\$EUA</b>
	<b>A. Inversión de capital</b>		
<b>Equipo</b>	Arco de plasma	1	100 000
	Transporte Japón-Ghana	1	5 820
	Costo de instalación	1	14 333
	Transformador	1	3 175
	Estabilizador	1	25 397
	Batería de emergencia UPS	1	20 952
	Identificador, cilindros, etc.	1	15 000
	<b>Inversión de capital total</b>		<b>184 677</b>
<b>Transporte</b>	<b>B. Costo de transporte</b>		
	Transporte desde los centros de desmantelamiento y recuperación y reciclaje	@ 2 \$EUA/kg	14 000
	Transporte desde la región de la Comunidad Económica de Estados del África Occidental	@ 3 \$EUA/kg	15 000
	<b>Costo de transporte total</b>		<b>29 000</b>
	<b>C. Costo del subcontrato para explotar las instalaciones</b>		
<b>Personal</b>	Dos técnicos, 2 turnos de 8 horas	2 personas	54 000
<b>Instalaciones</b>	Espacio, seguridad, electricidad, agua, aire acondicionado en las instalaciones existentes		6 000
	Costos de explotación de la máquina (productos químicos, mantenimiento)		6 000
	<b>Costo de subcontratación total</b>		<b>66 000</b>
<b>Apoyo del PNUD</b>	Consultor nacional a tiempo parcial	1 persona	23 500
	Consultor internacional	1 visita al año	23 500
	Taller de sensibilización	1	5 000
	<b>Costo total</b>		<b>52 000</b>
	<b>Total general</b>		<b>331 677</b>
	<b>Relación de costo a beneficios del proyecto (\$EUA/kg CFC-12)</b>		<b>22,4</b>

## RECOMENDACIÓN

23. El Comité Ejecutivo podría considerar oportuno:
- a) Tomar nota con beneplácito de la presentación del gobierno de Ghana de un proyecto piloto para la gestión y eliminación de desechos de SAO para destruir un total de 14,8 toneladas métricas de desechos de SAO;
  - b) Tomar nota también de que este proyecto es un proyecto de demostración piloto para un país con bajo consumo de SAO y que, por lo tanto, podría considerarse como parte de una ventana de financiación para actividades relativas a SAO en países con bajo consumo de SAO a la luz de la decisión XXI/2 de la Vigésimo Primera Reunión de las Partes y sobre la base del debate sobre políticas de la cuestión del orden del día “Reseña de las cuestiones identificadas durante el examen de proyectos”;
  - c) Aprobar en principio la ejecución de un proyecto piloto para la gestión y destrucción de desechos de SAO en Ghana por un monto de 331 677 \$EUA más unos costos de apoyo de 24 876 \$EUA para el PNUD, todo ello sujeto a la recepción del aval del director general del Fondo para el Medio Ambiente Mundial para el proyecto Rendimiento Energético; y
  - d) Aprobar la cantidad de 331 677 \$EUA en esta reunión y tomar nota de que esta aprobación supone que no se ofrecerán a Ghana más fondos para ningún proyecto de eliminación de SAO en el futuro.

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**Project Document**

Government of Ghana

United Nations Development Programme

Funded by the Multilateral Fund (MLF) for the Implementation of the Montreal Protocol

**Pilot Demonstration Project on ODS-Waste Management and Disposal**

**25 October 2010**

<b>COUNTRY:</b>	<b>Ghana</b>	<b>IMPLEMENTING AGENCY:</b>	<b>UNDP</b>
<b>PROJECT TITLE:</b>	<b>Pilot Demonstration Project on ODS-Waste Management and Disposal</b>		
<b>PROJECT IN CURRENT BUSINESS PLAN:</b>	<b>Yes</b>		
<b>SECTOR:</b>	<b>ODS-Waste</b>		
<b>Sub-Sector:</b>	<b>Refrigeration Servicing Sector</b>		
<b>PROJECT IMPACT:</b>	<b>14.8 Metric Tons of CFC-12</b>		
<b>PROJECT DURATION:</b>	<b>36 months</b>		
<b>PROJECT COSTS:</b>	<b>US\$ 331,677</b>		
<b>LOCAL OWNERSHIP:</b>	<b>100 %</b>		
<b>EXPORT COMPONENT:</b>	<b>0 %</b>		
<b>REQUESTED MLF GRANT:</b>	<b>US\$ 331,677</b>		
<b>IMPLEMENTING AGENCY SUPPORT COST:</b>	<b>US\$ 24,876 (7.5 %)</b>		
<b>TOTAL COST OF PROJECT TO MLF:</b>	<b>US\$ 356,553</b>		
<b>COST-EFFECTIVENESS:</b>	<b>US\$ 22.4/kg ODS (metric)</b>		
<b>PROJECT MONITORING MILESTONES:</b>	<b>Included</b>		
<b>NATIONAL COORDINATING AGENCY:</b>	<b>Ghana-EPA</b>		

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Brief Description.

UNDP Ghana in collaboration with the Environment Protection Agency (EPA), Energy Commission of Ghana and the Center for Rural and Industrial Research (CRIR) has developed on an overarching strategy to provide climate and ozone benefits through the Integrated Plan for Energy Efficiency, Climate Mitigation and ODS Reductions for the Refrigeration Sector as shown in Figure 1. This integrated plan brings about the convergence of 3 synergistic interventions to combine and sequence multilateral funding for: (i) the phasing out of HCFC based appliances (MLF); (ii) the promotion of energy efficient refrigerators through Market Transformation (GEF) and (iii) the complimentary pilot project for the recovery and destruction of ODS (MLF). The ultimate objective of this plan is to bring economic, social and environmental benefits to the people in Ghana through the scaling up of energy efficient appliances with low global warming potential (GWP) and zero ozone depleting potential (ODP) for the mainstreaming of ozone and climate benefits into the national development plan.

This 'learning by doing' pilot seeks to demonstrate on how the technical, financial, regulatory and institutional barriers and risks could be overcome to set up an ODS destruction facility. This project will demonstrate the safe and efficient destruction of ODS refrigerants recovered from old stock (1.8 t) and subsequent early retired or end of life (EOL) refrigerators/freezers, air-conditioners and from the servicing sectors using a commercially available plasma arc destruction unit that meet will TEAP ODS destruction criteria. The destruction facility will be operated by a sub-contractor of an existing refrigerant importer or distributor through a performance based subcontract. To ensure project sustainability, ODS waste in refillable cylinders from neighboring countries will also be imported to Ghana for destruction as a regional import model and opportunity to monetize the ODS destroyed as carbon credit for the voluntary market will be explored so that alternative sources of funds may be tapped into once this MLF-funded project will be completed. In addition to the carbon market, other financial modalities will also be explored: bilateral grants and auction from the European Union Allowance (EUA).

## **1. INTRODUCTION AND BACKGROUND.**

The Government of Ghana is requesting funding for the starting up of a pilot project to evaluate and demonstrate on the safe disposal and destruction of ODS. The project complies with the criteria established by Decision 58/19 and it will focus on specific aspects not previously addressed by pilot projects in the West African sub region. This 'learning by doing' project will be the first of its kind in the West African region, and will demonstrate how the technical, financial, regulatory and institutional barriers can be overcome for the mainstreaming of ODS destruction project. This project will generate valuable information about possible models to establish a long term self sustained system to collect ODS from the banks and destroy them. Furthermore, this information could also be helpful to other ECOWAS countries interested to undertake similar approaches to manage their ODS banks. As there is no ODS destruction technologies or equipment in West Africa, there is great potential to collect, recover and destroy ODS in banks and in old inventory stocks which justifies the investment.

The case of Ghana has the following unique features:

- This project seeks to demonstrate the viability or otherwise of an in-country small scale destruction option, noting that this is part of a larger strategic approach by UNDP to demonstrate a range of options in the projects it is currently assembling for a range of country specific situations. The way this tends to be evolving is that i) Brazil, a large A5 country will demonstrate the option of destruction in utilizing existing national Hazardous Waste management infrastructure, specifically high temperature incineration that is readily available; ii) Cuba, an A5 country with a End of Life ODS capture rate now will demonstrate (hopefully) the option of using cement kilns, iii) Columbia would demonstrate an export option perhaps in association with Persistent Organic Pollutants (POP) stockpile management. Ghana as a matter of policy wants to manage its own waste legacies to the maximum degree practical and that they see this as a way to ensure that in the longer term the potential returns from a carbon finance mechanism will be retained by the developing country rather than be partially exported.
- Ghana is a developing country with no ODS destruction facilities in place. This is the situation of many countries in the region, which makes this pilot attractive as the information generated and lessons learnt could be shared with other countries with comparable characteristics. A plasma arc technology for the destruction of CFC-12 and HCFC-22 will be analyzed. The destruction of CFC-11 contained in foam will not form part of this pilot-project in order to stay within a reasonable budget.
- To complement local ODS supply and to ensure project sustainability, ODS waste from Ghana will not be exported but ODS waste from the neighbouring ECOWAs countries will be imported. The risks and barriers (economic, legal, Basel and Rotterdam conventions stipulations, etc.) for such interventions will be identified and means for mitigation will be formulated.

- This pilot project seeks to develop an efficient and cost effective logistic framework for the transport, storage and destruction of ODS in Ghana. As such, this pilot project is closely integrated with the GEF funded Energy Efficiency (EE) project where End-of-Life (EOL) and early retired energy inefficient refrigerators will be collected and dismantled in regional depots for ODS recovery. Incentives schemes (rebate, turn in and carbon credits) are developed under the GEF EE project to incentivize consumers to purchase EE refrigerators/freezers. These efforts would be complemented by existing TPMP and HPMP related recovery operations for the servicing of existing refrigeration equipment, which also will generate volume of ODS waste that can no longer be re-utilized.
- The destruction facility will be operated by a sub-contractor through a performance based bidding process. The sub-contractor will be guided by a comprehensive operation and a stringent monitoring plan to be supervised by national consultant with training provided by technology provider.
- The opportunity to leverage market based finance mechanisms and other innovative modalities (bilateral grants and EUA auctions) will be explored for the conversion of environmental services of avoided ODS emissions into carbon assets. Means for mitigating the technical, regulatory and financial risks will be discussed.

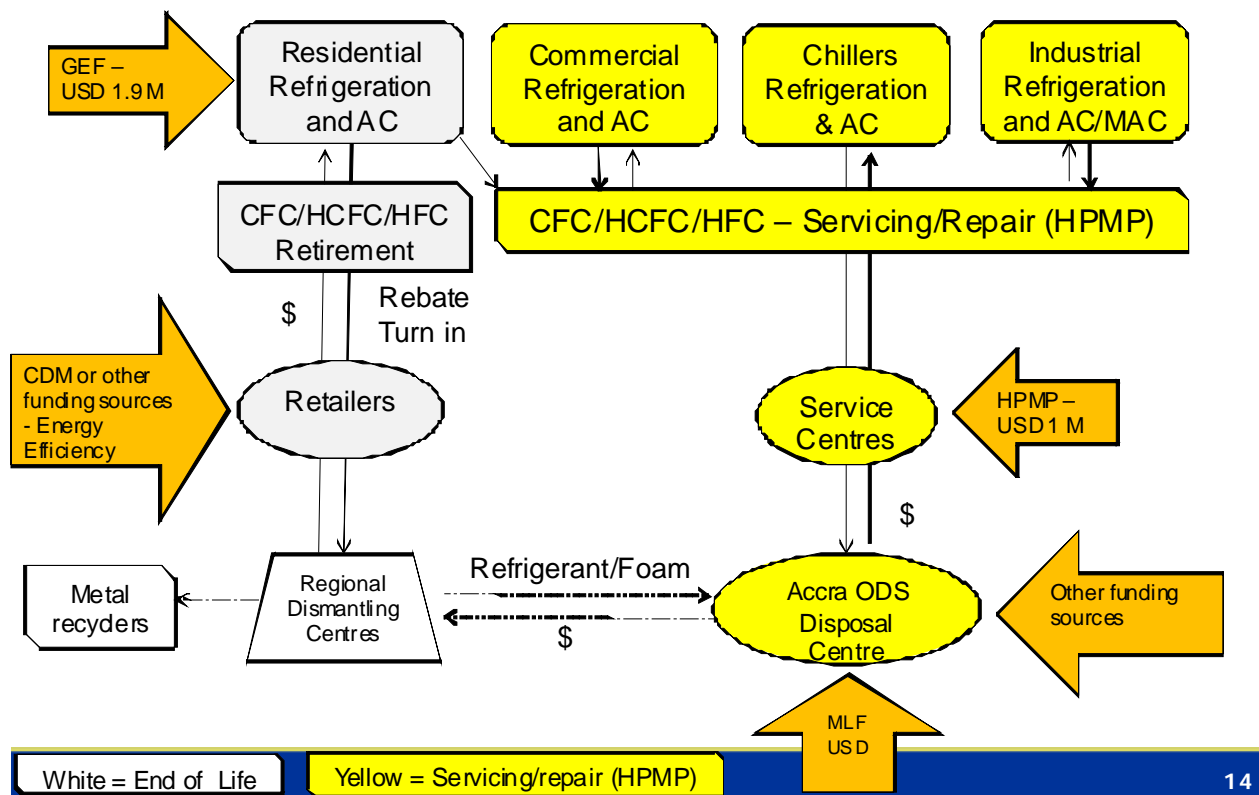
## **2. OVER-ARCHING STRATEGY AND PROJECT OBJECTIVES**

The Multilateral Fund for the Implementation of the Montreal Protocol (MLF) has been set up to support developing countries in their efforts to phase out the use of Ozone Depleting Substances well before the protocol deadline of 2010 and in this way to maximize the related environmental benefits for the global community. The Fund has for over fifteen years supported ODS phase out projects. By and large this support has been restricted to the so-called Annex-A substances from which CFCs constitute the main group. A Terminal Phase out Management Plan (TPMP) is ongoing in Ghana to address the CFC phase-out. The conversion of HCFCs, which have Ozone Depleting Potentials (ODPs) of only 5-10% of those of CFCs, is now recently being supported as well and the formulation of an HCFC Phase out Management Plan (HPMP) are being developed.

UNDP Ghana in collaboration with EPA, Energy Commission and the Center for Rural Industrial Research (CRIR) has developed on an overarching strategy to provide climate and ozone benefits through the Integrated Plan for Energy Efficiency, Climate Mitigation and ODS Reductions for the Refrigeration Sector as shown in Figure 1. This integrated plan brings about the convergence of 3 synergistic interventions: (i) the phasing out of HCFC based appliances (MLF); (ii) the promotion of energy efficient refrigerators through Market Transformation (GEF) and (iii) the complimentary pilot project for the recovery and destruction of ODS (MLF). Opportunities to convert the environmental services into carbon credits and assets offered by these programs will be explored. The ultimate objective of this plan is to bring economic, social and environmental benefits to the people in Ghana through the scaling up of energy efficient appliances with low global warming potential.

While it would be cost-effective to address only one refrigeration subsector (e.g. residential fridges) in larger countries, due to the large volume of equipment units, this would not be the case for a smaller country like Ghana, which is an example of a Low-Volume Consuming Country (LVC) as it only uses HCFCs in the refrigeration servicing sector. The proposed Integrated Plan would therefore address all subsectors (residential, commercial, industrial refrigeration, air-conditioner [AC], mobile air-conditioner [MAC], chillers) and all types of refrigerants (CFCs, HCFCs and HFCs).

Figure 1: Integrated Plan for Energy Efficiency, Climate Mitigation and ODS Destruction Management



The TPMP and HPMP phase out project only target the servicing sector where functioning refrigerators are being repaired. Whilst the TPMP and HPMP programs are targeted at the accelerated phase out of ODS in the servicing sector, the ODS destruction project seeks to reduce potential ODS and carbon emissions from the ODS bank. This proposed ODS destruction pilot project with a MLF funding seeks to address both early refrigerator retirement program through rebate and turn in as well as End-of-Life program when old refrigerator reach the end of their life and are beyond repair. It is evident that some of the actions undertaken would address the objectives of both the Montreal Protocol and the Kyoto Protocol.

Figure 1 provides an overview of how the proposed Integrated Plan would work. Boxes in white represent the GEF-funded End-of-Life “Market Transformation for Energy Efficiency” programme, while the yellow boxes represent ODS management projects for the servicing sector financed by the MLF. Through the End-of-Life Scheme, equipment would be collected by trained retailers or NARWAO workshops owners scattered across Ghana.

The refrigerators would be stockpiled and then transported to Regional Dismantling and Recovery Centres. The recovered refrigerants would be stored safely in refillable cylinders and the foam packaged as bale would be sent to a central ODS Disposal Centre to be located in Accra. As proposed in this project, all the unusable ODS refrigerants would be destroyed locally using the proven plasma arc technology.)In transition to a full destruction scheme, the opportunity for initial ODS recycling or reuse will be explored. TPMP and HPMP activities would involve servicing operations on existing equipment, which would be supported by the MLF.

The brown arrows relate to the expected influx of funding from the GEF/MLF and other potential sources. Downward arrows in the diagram represent the process by which refrigeration equipment/refrigerant is delivered to the Regional Dismantling and Recovery Centre. Upward arrows represent resources required to make the programmes operational and MLF and GEF funding (or funding from other grants) is needed to help developing countries and enterprises (especially Small-Medium Sized Enterprises) cover the necessary upfront investments. Without these funds they would not be able to cover these costs. As such GEF and MLF funding would play a critical role in kick-starting the above-mentioned scheme in Ghana during the first couple of years.

GEF-funds would initiate the Early Retirement as well as End-of-Life scheme for the domestic refrigeration sector. The MLF’s previous TPMP efforts and upcoming HPMP funds would help establish a refrigerant recovery scheme and collection centre, while the MLF’s ODS waste pilot project would help fund ODS destruction operations, or transshipment ODS waste for destruction abroad. The legislative framework required to help sustain the operations will be established.

Once the model has been tested and proven, it is anticipated that other sources of finance, including carbon finance, would generate the necessary funding that would allow the cycle to continue and to become self-sustainable. The ODS Destruction Centre would contribute to the provision of reliable information regarding the reclaimed/disposed ODS amounts, which in turn would facilitate obtaining approval for these alternative funding sources.

### **3. JUSTIFICATION FOR THE ODS-DISPOSAL PILOT PROJECT**

The Executive Committee, at its 58th Meeting, has approved a set of interim guidelines for the funding of demonstration projects for the disposal of ODS in accordance with paragraph 2 of decision XX/7 of the Meeting of the Parties. The followings described in detail how the project complies with the Decision 58/19:

### **3.1. Updated and more detailed information for all issues required to obtain project preparation funding.**

**i. An indication of the category or categories of activities for the disposal of ODS (collection, transport, storage, destruction), which will be included in the project proposal.**

The collection of refrigeration equipment will be carried out under the GEF funded Energy Efficiency project (Figure 1) where a grant of USD 1.72 million will be used to establish Regional Dismantling Centres for the recovery of CFC-12 and HCFC-22 refrigerants from early retired or End-of-Life (EOL) domestic refrigerators/freezers. The GEF EE project is in an advance stage of responding to comments received from GEF CEO and it is anticipated that approval will be granted before the 62th Ex-Comm meeting.

Other ODS streams will be coming from the commercial sector covered under the MLF-funded TPMP and HPMP programs for the phase out of CFCs and HCFCs. Hence, this pilot project would thus not deal with the collection/dismantling of refrigeration equipment, but solely with the transport, storage and destruction of the unusable ODS that would be resulting from the GEF, TPMP and HPMP programmes.

**ii. An indication whether disposal programmes for chemicals related to other multilateral environmental agreements are presently ongoing in the country or planned for the near future, and whether synergies would be possible.**

#### **National Programme on Energy Efficiency:**

A GEF-funded Full-Size Project on energy-efficiency in Ghana to be implemented by UNDP would allow Ghana to introduce minimum energy performance standards (MEPS) for refrigerators in addition to air-conditioners and compact fluorescent lamps which already have MEPS approved in 2005. The banning of used and second hand refrigerators will prevent the importation of obsolete and energy guzzling appliances which place a heavy burden on the already strained national power supply. Much as the Government of Ghana has approved energy labels for air conditioners with a minimum of EER 2.8 for single star air conditioners two years ago, the Parliament of Ghana has in October 2009, approved an act effective within six months, establishing energy Standards and Labels (S&L) for all new refrigerators and freezers imports into the country. This ODS-Waste pilot project will complement the effort to be undertaken by GEF EE project for the scaling up of energy efficiency appliances via market based mechanism to incentivize behavior change.

To reduce energy demand, ozone depletion, and global climate impacts, it is critical that the older and inefficient refrigerators are permanently removed from homes, offices and other locations and properly disposed of so that environmentally-harmful refrigerants and foam blowing agents are captured and recycled or destroyed. Given the large number of refrigerated appliances expected to be taken out of service under the market transformation, the environmental impacts of removing and properly disposing of old appliances can be significant

The GEF project would set up regional equipment-collection and dismantling centers. The MLF-current pilot project on ODS-waste would tie into this effort by assuring transportation of the refillable cylinders to a centralized ODS-waste centre in Accra that would focus on the final disposal of these ODS.

**Ghana - Capacity Building for PCB Elimination:** Polychlorinated Biphenyls (PCBs) are not regulated in Ghana. PCBs have been found in significant quantities in equipment in the electrical power network in Ghana. Approximately 2 % of the transformer population is filled with pure PCB oils and some 12% are contaminated with PCBs due to maintenance practices. In addition 147 capacitors (7.5 tons) of PCB containing capacitors have been inventoried. The GEF-funded project implemented by UNDP-UNITAR is aimed at strengthening the capacities and capabilities of government officials and stakeholders outside of government to address PCB identification, manage existing sources of PCBs as well as their elimination/destruction. The project develops and describes a strategy, and the required steps, from the current unsustainable management of PCB-containing equipment to sound management and disposal practices. This GEF project will focus on capacity building and PCB destruction in addressing not only Ghana's PCB-related obligations under the Convention, but also related to wider chemicals management issues. The economic and legal feasibility to combine the export of ODS-waste with PCB for destruction overseas will be explored in this MLF-funded pilot proposal. In this regard, it can be anticipated that Ghana will propose a PCB stockpile elimination project for GEF funding and likewise is a participant in the multi-agency Africa Obsolete Pesticide Stockpile project, both of which could offer synergies for the destruction of ODS along with other chlorinated EOL chemicals.

**Hazardous Wastes:** In response to the global mandate for environmentally sound management of hazardous, solid, radioactive and electronic waste (e-Wastes), Ghana has among other things, embarked on a life cycle approach to address chemicals and other hazardous wastes management in an integrated manner. This involves a broad range stakeholder institutions and organizations including non-governmental organizations. In 1997, a comprehensive National Chemicals Management Profile was prepared by the EPA with the assistance of United National Institute of Training and Research (UNITAR) and the Inter-organization Programme for Sound Management of Chemicals (IOMC). Other programmes, which are being undertaken, include the framework for Integrated Coastal Zone Management.

The issue of waste management has become a subject for research in many stakeholder institutions. The management of plastic waste is receiving attention. Some technologies have been developed to assist recycling of waste. A number of small-scale plastic waste recycling plants have been set up in the Greater Accra Region. There are plans to set up similar ones in other metropolitan, municipal and urban areas of the country. The management of other solid and hazardous waste is also being researched at the Ghana Atomic Energy Commission and the Council for Scientific and Industrial Research (CSIR). Exogenous technologies are also being studied for their appropriate adoption and transfer for local use. This proposal will develop sound management and infrastructure for the safe disposal of metals and scraps from the de-manufacturing processes of retired refrigerators.



**iii. An estimate of the amount of each ODS that is meant to be handled within the project.**

Information included in following paragraph.

**iv. The basis for the estimate of the amount of ODS; this estimate should be based on known existing stocks already collected, or collection efforts already at a very advanced and well-documented stage of being set up.**

The project will start by destroying the 1.8 t of CFC-12 that NOU has collected in store. But given that there is only 1.8 t of CFC-12 stock in Ghana (Table 2), one of the risks identified in this project is the sustainable supply of enough ODS for destruction. In order to overcome these uncertainties, steps are being taken to ensure the sustainable supply of ODS for destruction: i) strong political will and buy in to support the program to replace energy inefficient refrigerators (through a GEF funded EE programme); ii) discouragement for the export of ODS and iii) the importation of ODS from neighboring ECOWAS countries as a regional import model. The Minister of Environment of Ghana has issued a letter of intention to safeguard the supply of ODS as detail in Appendix 1. UNDP has already written to all countries of the region to find out how much ODS are stored in cylinders that could be exported to Ghana for destruction. The Basel Convention would not prevent the movement of ODS between countries in the region that have ratified Basel Convention. For shipment of waste ODS to Ghana, the normal Basel documentation including prior consent and proper training of the staff would be required.

The amounts that will be available for destruction is therefore detailed as follows:

Table 1: Estimated quantities of ODS-waste that will be used in the project:

	Nr	Tons
In storage already		1.8
From GEF EE Programme	50,000	5.8
From ongoing and future R&R schemes	10,345	1.2
From ECOWAS imports of ODS-Waste		6.0
		14.8

This amount would be sufficient to operate the proposed machine at full capacity during two 8-hour shifts.

It is important to understand the urgency of the Ghanaian government to execute this ODS destruction project to complement the GEF EE and HPMP project. The government of Ghana has experienced the economic, social and environmental benefits of legislating pragmatic and sound energy demand side management policy (Minimum Energy Performance Standard) for the promotion of energy efficient appliances as a mean to curb national energy demand. The distribution of six million free Compact Fluorescent Lamps (CFL) in exchange for incandescent lamps in 2007 resulted in a saving of 124 MW of power by the end of the first quarter of 2008 and energy cost savings in excess of US\$33 million per annum.

Having seen and tested such life saving benefits and success, the Ghanaian government is keen once again to introduce 50,000 ‘Star rated’ energy efficient refrigerators (average savings from 600 to 950 kWh/year per unit) over a period of three years to further reduce national energy demand under the GEF EE project.

Hence there is already in place a strong political will, financial incentives and institutional support to replace 1 million old and energy guzzling refrigerators to provide further savings in power as a follow up to the GEF EE project. Indeed, the daily opportunity cost is too high for any delay in the replacement of the 1 million energy inefficient refrigerators which is draining both personal and national income. To expedite this urgency, a Public Notice was advertised in August 2010 in the national daily newspaper (Appendix 2) by Ghana's Energy Commission on ‘**Energy Efficiency Standards for Refrigerating Appliances and the Prohibition of the Manufacturing, Importation and Sale of Used Refrigerators and Freezers**’. This is enacted under the legislation approved in Nov 2009 (Energy Efficiency Standards and Labeling (Refrigerator, Refrigerator-Freezer and Freezer - Regulations, LI 1958). Incentives will be provided as turn in rebate coupons from the GEF funding as detail in Appendix 3. Financial modalities to sustain the project beyond the pilot phase will be explored (e.g. market based carbon credit from CDM on energy gain and ODS destruction credits, bilateral grant and EUA auctions).

Table 2 shows the phased approach in the GEF-funded rebate programme. A conservative volume of 5.8 t of CFC-12 ODS could be collected from the 50,000 refrigerators to be turned in under the GEF EE project over the first three years. In addition to this however, there will be the amounts of ODS-waste collected from the servicing centers established during the TPMP and those that will be created by the soon-to-be established HPMP. Furthermore, ODS in cylinders from neighboring countries will be imported to Ghana for destruction.

Table 2: Action plan for the GEF/Govt refrigerator turn-in program in Ghana					
Year	2011	2012	2013	2014	2015
Program	GEF EE to turn in 50,000 refrigerators over three years with rebate incentive scheme (Manufacturing, importation and sale of used refrigerators/freezers are banned in May 2010)			Ghana National Turn In Program to replace 1 million refrigerators over 10 years (@ 100,000 units/yr)	
Funding sources	Combine and sequence GEF fund for ODS collection and MLF fund for ODS destruction			Ghana government and voluntary carbon finance	
Refrigerators turned in per year	5,000	15,000	30,000	40,000	60,000
CFC-12 recovered (t)*	0.4	1.2	2.4	3.2	4.8
Old CFC-12 Stock (total 1.8 t)	1	0.8	0	0	0

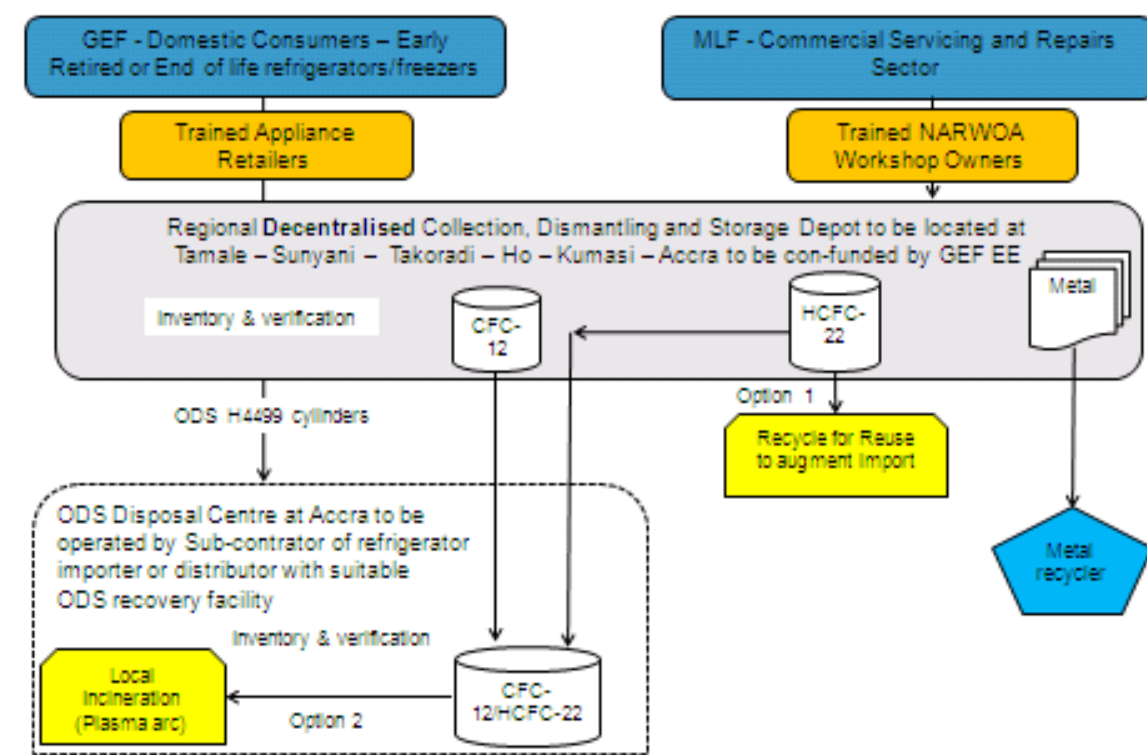
Other ODS sources	TPMP and HPMP programs (1.2 t) and import from ECOWAS regions (5 t). ODS are discouraged for export (see Letter of Intent by Minister of Environment – Appendix 1).				
Total ODS to be destroyed	1.4	2	2.4	3.2	4.8
% capacity of 1 plasma machine (2.4 t per shift)	5.8 t (2011 to 2013)		1 shift		2 shifts
	58%	83%	100%	133%	200%
Operation of the plasma machine	Sub-contracted out to existing refrigerator importer or distributor on a bidding process (e.g. USD/kg ODS destroyed)			Sourcing for alternative financial modalities: i) Market based carbon project development - mitigate technical, financial and regulatory risks ii) Bilateral grant and iii) EUA auctions	
Action plan	Bidding process/ Installation	Operation/ Service	Evaluation/ Service		
* 80% recovery of 100 g/unit = 80 g/unit					

**v. For collection activities, information regarding existing or near-future, credible collection efforts and programmes that are at an advanced stage of being set up and to which activities under this project would relate.**

Relatively large amounts of refrigerant (CFCs, HCFCs, HFCs and HCs) and potentially in the future will be collected from various ongoing GEF EE and HCFC phase out and future programmes (Figure 2). There is a substantial bank of HCFC mixtures (HCFC-22/142b and HCFC-406a) in HCFC based equipment that would not be directly recyclable but warrant destruction. The ODS waste stream will come from the following sources:

- The proposed GEF-funded FSP related to the proposed end-of-life programme in the domestic refrigeration sector;
- Any future expansion to other sectors of this end-of-life programme;
- Continuation of previous Recovery/Recycling schemes (mostly based on CFCs) in refrigeration and MAC and possible cylinders of un-unusable refrigerants that resulted from such past programmes;
- Previous recovery-schemes created during the RMP and TPMP efforts;
- New Refrigerant Recovery schemes that will form part of the upcoming HPMP funded by the MLF; and
- HCFC-related efforts which may indirectly result from the above-mentioned Recovery/Recycling programme

Figure 2: Proposed Collection, Recovery and Destruction of ODS in Ghana



It might also be necessary to elaborate on the commercial relationship between the regional centers, the servicing sector generally and the central destruction facility that is also at least theoretically acting as central clearing house for return of recycled material to the market place.

In view that the success of this ODS pilot is dependent upon the successful collection and recovery of ODS from the GEF EE project and the servicing sector, it is crucial that full commercial relationship, synergy and coordination are forged with GEF EE and HPMP project coordinator to overcome the following challenges in:

- (a) **Locating and securing old refrigeration appliances and equipment** – the procedures for the GEF EE turn in program for the collection and recovery of ODS is described in detail in Appendix 3. To ensure better coordination for the collection, recovery and destruction of ODS, the operation of the ODS destruction center will be sub-contracted out to existing importer or distributor with suitable recovery facility as elaborated in more detail in Section 3.2 (iv).
- (b) **Enforcement Considerations:** reducing the technical, financial and regulatory risks for the enforcement of ODS collection, recovery and destruction with strong buy in from all stakeholders.
- (c) **Coordination of project implementation schedules** – the implementation of the demonstration destruction project substantially depends on the generation of EOL ODS from the GEF project and HPMP so development of the physical destruction capability

has to match this. Likewise, the provision of arrangements for transportation and storage as part of this project needs to be in place as EOL ODS is generated.

Installation and implementation of the ODS destruction machine and facility in Ghana now as opposed to a delay of one or two years would have the following strategic advantages:

- The concerted impact of starting all three converging projects around the same time (GEF EE and MLF's HPMP and ODS) will help to demonstrate the synergistic value of combining and sequencing MEA funding in bringing ozone and climate benefits to the people of Ghana and around the wider ECOWAS regions;
- The start of this ODS destruction project now to complement the GEF EE and HPMP will send a strong signal to the industrial sector that the ODS-waste collection and recovery means "serious business" ... a bit like the shot which is fired at the beginning of a running-race will make the athletes start running. Without this clear signal, the risk is high that ODS-waste collection will never get started and ODS leakage may remain high;
- The development of the ODS destruction facility in Accra in step with the GEF project now will help to strengthen the institutional and infrastructure capability for the collection and recovery of ODS;
- To provide sufficient time for the staff to get familiar with the operation and maintenance of the plasma machine;
- The ODS destruction facility could be used as a training center to train technicians locally and for the wider ECOWAS regions on the economic, social and environmental benefits of maximizing ODS recovery and to minimize leakage for demonstrating best practices in a close loop ODS management system and
- The Ghana project provides one of four current projects being undertaken by UNDP for submission at ExCom 61 and ExCom 62. The others (Brazil, Cuba, Columbia) will demonstrate other options tailored to specific country needs and will provide a useful menu of options for replication purposes.

**vi. For activities that focus at least partially on CTC or halon, an explanation of how this project might have an important demonstration value;**

This project will focus exclusively on the destruction of contaminated CFCs and HCFCs and no CTC or halon will be involved in this pilot project.

### **3.2. Detailed description of the foreseen management and financial set-up.**

Currently abandoned domestic refrigerators/freezers are recycled by individuals in unregulated scrapyards where the foam is either burned openly or thrown in the river and Korle Lagoon and recycled metals sold to scrap dealers. This project will help to reduce health hazards and address the safety issue of the current practices whilst creating employment in the district areas.

This section includes details such as the total cost of the disposal activity including costs not covered by the Multilateral Fund, the sources of funding for covering these costs, description of

the sustainability of the underlying business model, and an identification of time-critical elements of the implementation, which subsequently might be used to monitor progress.

#### **a. Management and financial set-up**

**i. Collection Centers.** As shown in Figure 2, early retired or End-of-Life (EOL) refrigerators will be collected by trained retailers or NARWOA workshop owners in exchange for rebate coupons as an incentive for consumers to replace their old for new energy efficient refrigerators (5 Star) which has low GWP and zero ODS to be co-funded by the GEF EE project. The turn in program is described in Appendix 3 and GEF EE PIF and the price of the rebate coupon is yet to be determined possibly in the range of USD 30 to 50 per unit against a price of USD 130 for new refrigerators. Upon collection, these refrigerators will be transported to the regional dismantling and recovery centres. This decentralized system has the advantage of avoiding the transportation of the old refrigerators with dead weight over a long distance to a central area in Accra.

**ii. Dismantling and Recovery Centers.** A senior highly trained technician will be hired to manage each center to be supported with two shredders or packers. 50,000 units of refrigerators will be collected and dismantled over the first three years. In addition, four thousands commercial and domestic air conditioners will also be dismantled. Upon receipt, data for each appliance will be recorded, verified and entered into the computer (Figure 3). The ODS from each refrigerator will be recovered by the technician using special equipment according to best practices, labeled and stored in 63.2 kg H4499 refillable cylinders (max ODS weight – 42.5 kg). Each refrigerator will be dismantled by taking out the compressors and stripping out the door and wall.

The foam insulation will be segregated from the metal door and wall. Metal, plastic and wires will be sorted and sold to scrap metal dealers. Given the low volume of foam that is available in Ghana, it may not be viable for an expensive vacuum system to be deployed in order to avoid CFC-11 emissions during the dismantling process. The insulation foam will be stockpiled safely for subsequent destruction.

The dismantling and recovery activities will help to create some local employment.

#### **iii. Transport from Regional Collection-Centers to ODS Disposal Centre in Accra**

Once ODS cylinders have been stockpiled, these will be transported to the Disposal centre in Accra and this cost will be covered under the proposed MLF budget. The technician will record and verify all the data. A budget for transport is foreseen in this project (see budget section below). The monitoring and tracking procedures is explained in Section 3.4.

#### **iv. ODS Disposal Centre**

The potential options for ODS destruction were identified as i) cement kiln destruction; ii) export to a qualified destruction facility in an Article 2 country (specifically western Europe), and iii) developing a local facility scaled to meet the country's requirements. Consultation with local

experts has indicated that there is no cement kiln in Ghana and it is not cost effective to modify the only one cement kiln in neighboring Togo for the destruction of ODS waste from Ghana.

The project cost effectiveness for the destruction of ODS in Ghana is estimated at USD \$\$\$22.4 per kg ODS which is slightly higher than the export cost of USD 21.0 per kg ODS (see Table 4, scenario 2). The difference is marginal taking into account the “demonstration” nature of the proposed pilot project and the fact that it is Ghana’s explicit wish to develop this capacity locally, as expressed in a letter signed by the Minister of Environment, Science and Technology on 2 September 2010.

Slightly lower destruction costs can be achieved by export to hazardous waste incineration and potentially commercially scaled plasma arc facilities in A2 countries in Europe and North America. However this pilot project has two strategic advantages that should be evaluated in the context of a demonstration project. One is the capability of the selected technology to destroy ODS exclusively rather than co-disposal with other waste streams, something that substantially enhances the verification of ODS destruction (particularly in the context of meeting protocols for carbon credit schemes) and demonstrate environmental performance. The second is the potential for demonstrating self-sufficiency in this important area of environmental management, nationally and potentially regionally. This approach is generally consistent with that advocated by the Basel Convention.

To reduce the overhead cost (personnel, ODS recovery equipment and space rental) and for efficient coordination, the operation of the destruction center will be sub-contracted out to existing importer or distributor of refrigerant with suitably equipped ODS recovery facility (vacuum pump/nitrogen system for the full purging of cylinders) through a performance based bidding process (see TOR in Appendix 4). Comprehensive training will be provided during the installation of the plasma machine and built in sensors will help to troubleshoot and identify potential faults in minimizing breakdown and downtime. A service contract will not be required as online backup services could be provided via the internet by the supplier. This center will be manned by two trained technicians with potential to operate two full 8 hours shifts.

The subcontracted sum will be paid under the MLF ODS pilot project (Table 4). Where possible, the HCFC-22 from the commercial and domestic air-conditioners will be recycled for re-use to diminish the needs for ODS-imports. Heavily contaminated ODS will be destroyed locally (plasma). To allow for this, refrigerant-identifying equipment, a recycling unit and a set of storage cylinders will be purchased and their budget is shown below in Table 4.

A performance-based subcontract-arrangement will be utilized to kick start the project at the location of an existing refrigerant distributor or similar facility (private or public). For the purpose of establish the cost this subcontractor would have, we have broken it down in the budget as follows for a total of US\$ 66,000 (see Table 4 - C).

Also, there will be no outside revenues for these operations during the demo-phase. Payments will be made based on the amounts of ODS destroyed (except for the initial upfront payment for the first 6 months).

### Technical performance

Measures will be put in place to ensure that the operation of the plasma arc machine comply with all the local environmental and health and safety standards and regulations. Manufacturer's data on representative ODS indicates that the waste water discharge of the proposed plasma arc machine will meet local standards. There are approximately 3.47 kg of CaF<sub>2</sub> & CaCl<sub>2</sub> generated for every kg of CFC-12 or 2 kg of HCFC-22 destroyed. In a year, there are about 16.6 t of CaF<sub>2</sub> & CaCl<sub>2</sub> generated if 4.8 t of CFC-12 or 9.6 t HCFC-22 are destroyed from two shifts. As there is no market for these by-products, the CaF<sub>2</sub> & CaCl<sub>2</sub> could either be landfill or mix with cement to make concrete as is practice in Japan.

Test performance of the plasma arc machine has shown a decomposition rate of 99.99 with no dioxin emissions detected<sup>1</sup>.

#### Decomposition rate (%)

$$= \left( 1 - \frac{\text{fluorocarbon in effluent gas}}{\text{total fluorocarbon fed}} \right) \times 100$$

	Fluorocarbon in effluent gas (v/v %)	Total fluorocarbon fed (v/v ppm)	Decomposition rate (%)
R12	99.6	4	>99.99
R22	97.8	5	>99.99
R134a	99.6	<1	>99.99

The plasma arc machine has a moderate electricity consumption of about 6 kW of electricity for every 10 kg of ODS destroyed. The carbon emissions from the transport of ODS and energy consumption of the plasma arc machine will form part of the carbon leakage which has to be taken into account for the final calculation of carbon credits. The national grid emission factor will also influence the final carbon credit as 60% of the Ghana energy mixes come from hydropower.

<sup>1</sup> Makoto Ohno, Yasuhiro Ozawa and Taizo Ono, 2007. *Decomposition of HFC134a Using Arc Plasma*. International Journal of Plasma Environmental Science & Technology Vol.1, No.2, SEPTEMBER 2007



**b. Total cost of the disposal activity including costs not covered by the Multilateral Fund, the sources of funding for covering these costs.**

The total investment and operation cost for the destruction of ODS using the plasma machine is shown in Table 4. The annual plasma destruction cost is estimated at USD 12.18 per kg ODS. This ‘learning by doing’ pilot will help to demonstrate on how to further reduce the operating cost through economies of scale and by increasing labor and machine productivity through good maintenance of the equipment, efficient management and minimization of down time.

**c. Project sustainability of the underlying business model.**

In order to ensure project sustainability and beyond the demonstration phase, the following risks have been identified for mitigation actions.

Table 3: Mitigation of risks			
Types of risks	Potential Risks	Status	Mitigation actions
1. Technical	<ul style="list-style-type: none"> <li>- Frequent breakdown of machine</li> <li>- Insufficient EOL ODS for destruction</li> <li>- Erratic power supply</li> <li>- Availability of cost effective chemicals</li> <li>- Identification of ODS in contaminated waste</li> </ul>	Medium	<ul style="list-style-type: none"> <li>- Comprehensive training during installation with excellent online backup services</li> <li>- Built in sensors for rapid pin pointing the source of faults.</li> <li>- Attractive rewards will prevent deliberate ODS leakage during de-manufacturing and servicing</li> <li>- Ministry of Environment will discourage export of ODS and encourage import of ODS from ECOWAS regions</li> </ul>
2. Financial	<ul style="list-style-type: none"> <li>- High capital and operation cost</li> <li>- Low turn in due to unattractive incentives</li> <li>- Lack of funding beyond the demonstration phase</li> <li>- Low carbon price</li> <li>- Prevention of perverse incentive in the destruction of virgin ODS for generating carbon credit</li> </ul>	High	<ul style="list-style-type: none"> <li>- This ‘learning by doing’ pilot will help to identify and overcome the barriers for the scaling of ODS project in West Africa</li> <li>- Maximize labour and machine productivity through good training and monitoring, reduce downtime and waste and create project ownership</li> <li>- Generate high quality ODS carbon credit for fetching the highest carbon price through transparent monitoring and traceability</li> <li>- To avoid reliance on carbon market, other financial models such as bilateral grants and EUA auction will be explored.</li> </ul>
3. Institutional	<ul style="list-style-type: none"> <li>- Poor coordination and commercial relationship between GEF EE, HPMP and ODS destruction center for the collection, recovery and destruction of ODS</li> <li>- Lack of local support</li> </ul>	Low	<ul style="list-style-type: none"> <li>- Sub-contracting the operation of the ODS destruction to importers or distributors with ODS recovery facility through a bidding process</li> <li>- Promote public awareness campaign to generate greater public and private sector buy in</li> </ul>
4. Regulatory	<ul style="list-style-type: none"> <li>- Poor enforcement of the new Energy Standards an Label program</li> <li>- Poor understanding of carbon</li> </ul>	Low	<ul style="list-style-type: none"> <li>- Provide good training to custom and enforcing officers</li> <li>- Provide comprehensive training for understanding the procedures, rules and criteria</li> </ul>

	project protocol and methodology for generating high quality carbon credits		for generating high quality ODS carbon credit.
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The MLF funding will cover for the implementation and operation of the pilot project for 3 years. Thereafter carbon credit could be used to scale up the project. The impact of ODS volume recovered from different refrigerator units recycled and potential Voluntary Emission Reductions (VER) carbon prices on project profitability is shown in Figure 3. To breakeven, at least 30,000 units would need to be turned in annually for the recovery of 2.4 t of CFC-12 to give a VER of 22,500 tCO<sub>2</sub>e and to fetch at least USD 3/tCO<sub>2</sub>e (VER). This meant that the plasma machine would have to operate at 1 shift for 8 hours in order to break even. When operating at two shifts a day to destroy 4.8 t of CFC-12 would give a profit is USD 32,280 with transaction cost of USD 30,000 (PDD, validation, registration, etc).

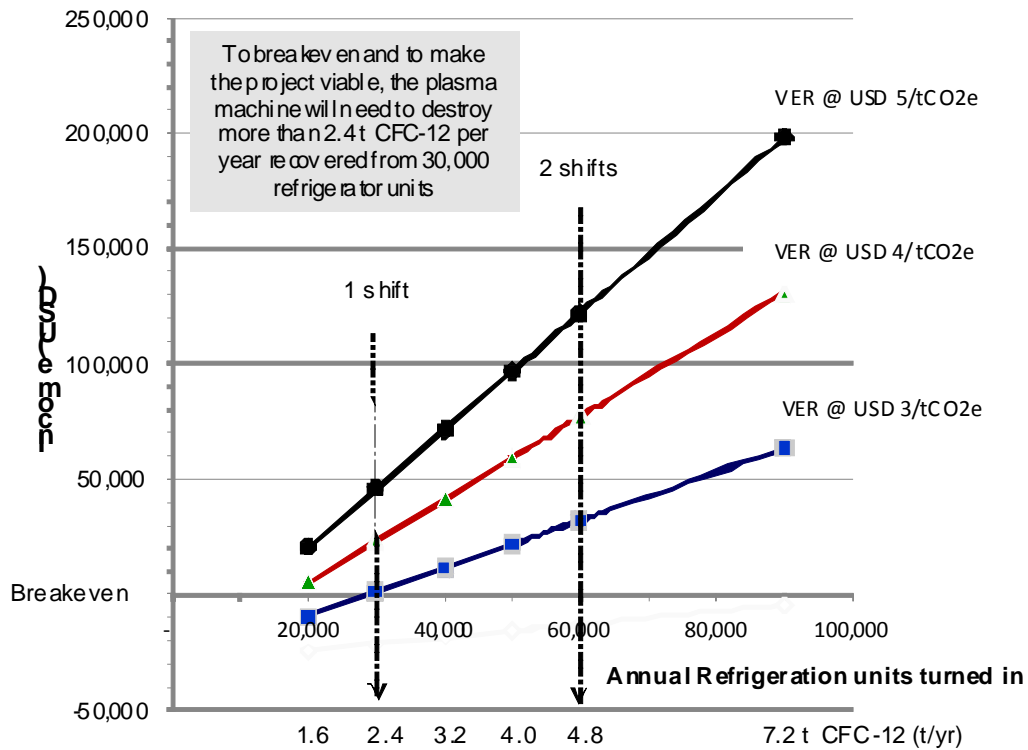
At the end of the three years of GEF and MLF funding, it is hoped that whatever ODS that can be recovered from the continuation of the Ghana project will be combusted and converted into carbon credits. Ghana intends to turn in 1 million old refrigerators over 10 years. This would translate into 100,000 refrigerators per year, but to take a more conservative estimate of 30,000 refrigerators per annum = 2.4 t or more CFC-12 per year, which would be as a follow up to the GEF project.

It should also be noted that the CFCs would gradually be complemented with HCFCs and HFCs, all of which would be eligible under either the Kyoto Mechanism or Voluntary Market mechanisms.

USG Umweltservice GmbH has recently submitted a methodology (Greenhouse Gas Emission Reductions by Recovering and Destroying Ozone Depleting Substances (ODS) from Products) for the destruction of ODS (CFC-12 refrigerant and CFC-11 blowing agent in insulation foam) for approval by VCS. This methodology has been opened for public comment from 5 May 2010 till 3 June 2010 ([http://www.v-c-s.org/methodology\\_ggerrodods.html](http://www.v-c-s.org/methodology_ggerrodods.html)). Once approved, the Ghana project could use this methodology for claiming carbon credits. Due to monitoring and verification issue, Climate Action Reserve (CAR) at present would only accept project where the ODS are destroyed in the USA under stringent monitoring protocol.

Eligibility for accessing these carbon funds would only start after the MLF-demonstration would be completed (due to the “additionality” issue), and this, further to the fact that the sustainability of the operation will have been demonstrated thanks to this demonstration project.

**Fig3: Impact of annual ODS volume destroyed (recovered from various refrigeration units) and VER prices on project viability**



**d. Identification of time-critical elements of the implementation, which subsequently might be used to monitor progress.**

In order to ensure that all the ODS are properly monitored and accounted for, stringent monitoring and verification plan will be put in place to avoid double accounting and irresponsible error. Traceability and chain of custody will be developed to ensure transparent and accountable monitoring. Such best practices will inculcate care and ownership and good governance.

For domestic destruction using plasma machine: Technicians will be trained to operate and maintain the plasma machine with backup services put in place. Stringent monitoring plan (record keeping, chain of custody, training) will be put in place to ensure good record keeping as shown in Figure 4. Best practices with high standards on health and safety will be observed in all operations of the project.

**3.3. Other sources of funding.**

This ‘learning by doing’ pilot will provide valuable lessons to overcome the technical, financial, regulatory and institutional barriers for the mainstreaming of ODS waste management for the

ECOWAS and other African regions. In order for the project to be sustainable and replicable, various fiscal and market based funding sources will be explored. With regards to financial incentives for ODS collection to complement the destruction pilot, the following will be noted:

- A grant of USD 1.72 million is allocated under GEF for the collection and recovery of ODS wastes from early retired or End-of-Life (EOL) refrigerators. The GEF-grant is complemented by US\$ 200,000 of co-financing by UNDP and US\$ 3,000,000 of co-financing by the Government. The GEF-project will cover for the collection and dismantling cost of the ODS-containing equipment. In addition, the opportunity to convert the energy gains into carbon credit as programmatic CDM to generate extra revenue will be explored. Another source of revenue is the selling of scrap metals from the dismantling process. From the dismantling process, the scrap metal (metals, compressors, coils, plastic materials) recovered will be sold to scrap metals dealers as a source of revenues.
- Under the HPMP, a MLF grant of USD 1.35 million has been approved for the phase-out of HCFC-22 through enhanced recovery practice during refrigeration servicing. While some of the recovered HCFC-22 will be recycled for reuse, contaminated ODS will be destroyed through this pilot project.
- ODS credits could be generated from the destruction of ODS locally (under Voluntary Carbon Standard). The technical (methodology, Standards), regulatory (baseline, additionality, eligibility) and financial (viability, transaction cost) risks in developing the ODS carbon project will be evaluated along with UNDP MDG Carbon Facility. The potential carbon savings for Ghana is shown in Figure 3.
- To cushion against the risk of low carbon price, bilateral grant and EUA auction will be sourced during the two years duration of the pilot.

### **3.4. Concept for monitoring the origin of recovered ODS**

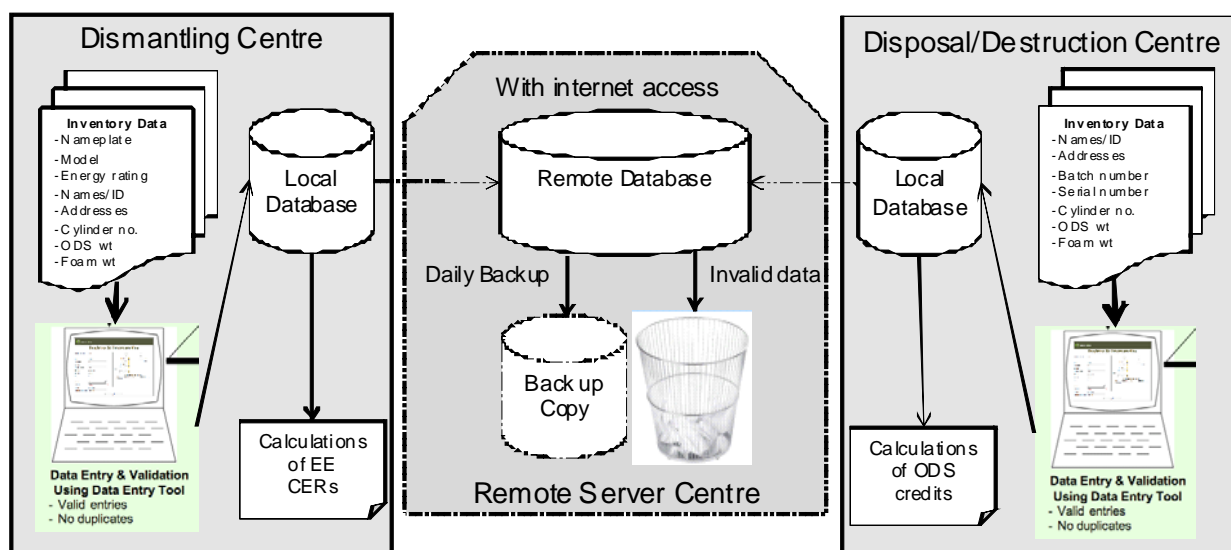
The objective of this monitoring is to discourage perverse incentive in the declaration of virgin ODS as used ODS for destruction. The transparent monitoring procedures will allow for external verification of the amounts destroyed, and the costs for its operation should be covered sustainably.

With the intention that the ODS recovered and destroyed could be monetized as carbon credits, a stringent detail monitoring and verification plan for both dismantling and destruction centres will be developed according to approved carbon protocol (e.g. CAR or VCS) so that all the baseline and project data and information captured and recorded can be validated and verified by independent third parties. Transparent and robust tracking system will be developed to cover the following facets: record on collection, transportation, storage at the 6 regional dismantling centres will be kept by the GEF EE project coordinator. Being first of its kind technology in Ghana, the national consultant and technicians will work in close collaboration with the international consultant and the technology provider to ensure that the monitoring and servicing plan and data collection are executed with high accuracy and in close supervision.

The technicians will record the volume of refrigerator, metal, foam and ODS recovered from the dismantling process. To ensure high Quality Assurance/Quality Control for carbon project,

technicians will be trained to record the number of ODS provisions to ensure that data acquisition and transcription are carried out consistently and with precision. Excellent chain of custody data will be developed to avoid the perverse incentive of virgin ODS being destroyed and to avoid double-counting of ODS destruction credits. For ODS to be exported: relevant data will be captured for verification purposes, document the full chain of custody from departure from origin country through to final destruction and develop methodology for analysing the composition of the ODS.

Figure 4: Monitoring and verification plan



### **3.5. Assurances that the amount of ODS mentioned will actually be destroyed.**

Attempts to provide these valid assurances and verification as transparent Certificate of Destruction are covered in Item (iv) above and in Figure 4 to ensure traceability, integrity and transparency. The computer data source with good backup system will allow third party validation and verification deem essential for developing high quality carbon project. Such high integrity and transparent tracking system will allow all stakeholders to put good governance and accountability into practices.

### **3.6. Exploration of other disposal options for the used ODS.**

Relatively large amounts of refrigerant (CFCs, HCFCs, HFCs and HCs) will be collected from various ongoing GEF EE refrigerator replacement and TPMP/HPMP servicing centers. Where possible, ODS will be recycled for reuse to reduce the need for import. In transition to a full destruction scheme, the opportunity to recycle and reuse the ODS as an initial alternative to

destruction according to international best practices will be considered by taking into account the following considerations.

- market opportunities for recycled ODS
- Minimum quality standards required for recycling or reuse
- Selling price. Factors that will favour decisions for re-use or recycling:
  - Purity of available substance;
  - Equipment age and condition;
  - Existing equipment relying on specific substance without low cost retrofit;
  - Lack of immediate replacement technologies;
  - Likely future demand for the substance
  - Social/Economic impact of refrigerant shortage
- Factors that will favour decisions for ODS destruction:
  - Mixture of ODS or significantly contaminated substance;
  - Desire to accelerate technology transition;
  - Linkage with wider waste programme at product/equipment level;

The technical and economic feasibility to establish a reclaim center will be assessed. Through the distillation of mixes of refrigerants, the reclaim centre would be able to separate out various refrigerants and make them available in quasi-virgin state. The amounts would therefore be used to avoid imports of equivalent amounts of refrigerant. There may however still be certain quantities of refrigerant that cannot be processed and these will be destroyed.

## 4. PROJECT COSTS

**Table-4: Project Budget – cost estimation**

Estimation of available ODS		Unit	Tons
	ODS stock in storage (with Ghana-EPA)		1.8
	ODS from the GEF EE Programme	50,000 refrigerators	5.8
	From ongoing and future R&R schemes	10,345 refrigerators	1.2
	From ECOWAS imports of ODS-Waste		6.0

14.8

Cat	Budget	Unit	US\$
	<b>A. Capital cost</b>		
<b>Equipment</b>	Plasma Arc	1	100,000
	Transport Japan-Ghana	1	5,820
	Installation Cost	1	14,333
	Transformer	1	3,175
	Stabilizer	1	25,397
	UPS Battery Backup	1	20,952
	Identifier, Cylinders, etc	1	15,000
	<b>Total capital cost</b>		<b>184,677</b>
<b>Transport</b>	<b>B. Transport cost</b>		
	Transportation from Dism and R&R Centres	@ 2 US\$/kg	14,000
	Transportation from ECOWAS region	@ 3 US\$/kg	15,000
	<b>Total transport cost</b>		<b>29,000</b>
	<b>C. Sub-contract cost to operate the facility (see draft-TOR in Appendix 4)</b>		
<b>Personnel</b>	Two technicians working two 8-hour shifts*	2 persons	54,000
<b>Facility</b>	Space, security, electricity, water, AC in existing facility*		6,000
	Operating Costs Machine (Chemicals, Maint)*		6,000
	<b>Total sub-contract cost</b>		<b>66,000</b>
<b>Support</b>	Part-time National Consultant	1 person	23,500
	International Consultant	1 visit/yr	23,500
	Awareness Raising Workshop	1	5,000
	<b>Total cost</b>		<b>52,000</b>
	<b>Grand Total</b>		<b>331,677</b>
	<b>Project Cost Effectiveness (USD/kg CFC-12)</b>		<b>22.4</b>

\* Lines with asterisks are indicative and given for estimation-purposes only, as they will be part of a performance-based subcontract (see draft TOR in appendix 4).

UNDP requests a grant for this project amounting to:

**US\$ 331,677 (excludes 7.5% support costs).**

<b>Scenario 2: Export from Accra to France</b>	US\$ per kg	US\$
Transport cost from Dismantling centre to Port Tema	2.00	
Transshipment cost from Port Tema to Tredi/France	5.00	
Transport cost from Port to Tredi ODS destruction facility	2.50	
Gate fee for ODS destruction at Tredi, France	6.00	
<b>Total (USD/kg)</b>	<b>15.50</b>	<b>223,200</b>
<b>Other Costs</b>		
Part-time National Consultant		22,000
International Consultant		22,000
Awareness Raising Workshop		5,000
Storage Costs at the port, cylinders, customs clearance, etc		30,000
<b>Total (USD)</b>		<b>302,200</b>
4.8 t CFC-12/yr		14.4
<b>Cost Effectiveness (USD/kg)</b>		<b>21.0</b>



**5. IMPLEMENTATION/MONITORING****Table-5: Implementation Schedule**

TASKS	2010	2011				2012				2013		
	4Q	1Q	2Q	3Q	4Q	1Q	2Q	3Q	4Q	1Q	2Q	3Q
Project Start-up												
MF Project Approval	X											
Receipt of Funds		X										
Grant Signature		X										
Procurement arrangement (Bidding for plasma and transport)		X										
Phase I – Training and trial												
- Arrival of Plasma machine and chemicals			X									
- Training by supplier			X									
- Trial and Testing			X									
- Analysis/Reporting/preparation phase II			X									
Phase II - Operation												
Operation for 24 months				X	X	X	X	X	X	X	X	
Monitoring by local consultant					X		X		X		X	
Mid term Reporting								X				
Final report											X	

**Table-6: MILESTONES FOR PROJECT MONITORING**

<b>TASK</b>	<b>MONTH*</b>
(a) Project document submitted to beneficiaries	1
(b) Project document signatures	2
(c) Procurement	2,3
(d) Phase 1 – Training and trial runs Plasma machine and chemicals delivered	4
(e) Training and Trial Runs	4
(f) Testing/analysis/reporting	5
(g) Phase II - starts operation	6
(h) Mid-term review – analysis/reporting	12
(i) Phase II project closure – final reporting	24

\* As measured from project approval

## **6. ANNEXES**

Appendix 1: Letter of Intent by the Minister of Environment to safeguard the supply of ODS in Ghana

Appendix 2: Public Notice by the Energy Commission on Energy Efficiency Standards and the Prohibition of the Manufacturing, Importation and Sale of Used Refrigerators in Ghana

Appendix 3: GEF EE Turn In Program to collect old refrigerators for ODS recovery

Appendix 4: Terms of Reference for a Sub-contractor to operate and destroy ODS wastes in Ghana

Appendix 5: Estimated cost for the collection and recovery of ODS to be funded by GEF EE project in Ghana

Appendix 6: Quotation for Asada machine and technical data

Appendix 7: Ghana ODS Destruction Pilot Annex- Legal Framework

**Appendix 1: Letter of Intent by the Minister of Environment to safeguard the supply of ODS in Ghana**

*In case of reply, the Number and date of this Letter should be quoted.*

Our Ref: MES/SCA/003/02

Year Ref: .....

Tel: 021- 662 533 / 666 649  
Fax: 021- 666 613 / 662 533



Republic of Ghana

**Ministry of Environment,  
Science & Technology  
P.O. Box M232  
Accra**

2<sup>nd</sup> September, 2010

The Chief Officer  
Multilateral Fund for The Implementation  
Of the Montreal Protocol  
1000 De La Gauchetiere West  
Suite 4100, Montreal Quebec  
Canada H3H 4W5

**ESTABLISHMENT OF AN ODS WASTE DESTRUCTION FACILITY IN ACCRA, GHANA.**

As you may recall Ghana submitted two project proposal – Hydrochlorofluorocarbon Phase out Management Plan (HPMP) and Ozone Depleting substances (ODS) Waste Destruction Project to the 61<sup>st</sup> Executive Committee (Excom) for consideration and approval. Whereas the HPMP project was duly approved, the ODS Waste Destruction Project was not due to a degree of uncertainty of the availability of substantial quantities of ODS's that could be generated locally to make the project sustainable in the long term.

The establishment of the proposed ODS Waste destruction centre project is a priority for Ghana and we hereby commit to:-

- Prevent export of ODS waste from Ghana to other countries for destruction.
- Channel ODS waste that will be generated from the GEF-funded Energy Efficiency project to the destruction facility which is to be established.
- Allow ODS waste from neighbouring West African countries to be sent (imported) to Ghana to fund the destruction centre.

We are by this letter requesting UNDP to re-submit our ODS Waste proposal, together with other issues as addressed to the 62<sup>nd</sup> ExCom for consideration.

We are counting on your usual cooperation.


Yours faithfully,



**HON. SHERRY AYITTEY (MS)  
MINISTER**

Cat The Resident Representative  
U.N.D.P.  
Accra

Appendix 2: Public Notice by Energy Commission on the Energy Efficiency Standards and Prohibitions (as advertised in national newspaper in August 2010)

	<b>ENERGY COMMISSION</b>	NO. EC_EE-01-10-001
<b>ENERGY EFFICIENCY STANDARDS FOR REFRIGERATING APPLIANCES AND PROHIBITION OF MANUFACTURE, IMPORTATION AND SALE OF INCANDESCENT FILAMENT LAMPS, USED AIR CONDITIONERS, REFRIGERATORS AND FREEZERS.</b>		<b>PUBLIC NOTICE</b>
<p>1. Parliament has passed into law, the Energy Efficiency - Standards and Labelling (Household Refrigerating Appliances) Regulations, 2009 (LI 1958) which has set energy efficiency standards for domestic refrigerators, freezers refrigerator freezers and chillers. All refrigerating appliances imported or manufactured for sale in the country must meet the minimum energy efficiency requirement set out in the regulations. Besides meeting the energy efficiency requirements, the law requires that the appliance must be properly labelled as prescribed in the regulations with the following information provided;</p> <ul style="list-style-type: none"><li>a. Energy efficiency star rating (one star to five star);</li><li>b. Manufacturer;</li><li>c. Fresh and frozen food volumes, in litres;</li><li>d. Annual electricity consumption in kWh;</li><li>e. Model number;</li><li>f. Refrigerant type;</li><li>g. Climate class (Sub-tropical or tropical)</li></ul>	<p>2. Parliament has also passed into law the Energy Efficiency (Prohibition of manufacture, Sale or Importation of incandescent Filament Lamp, Used Refrigerator, Used Refrigerator-Freezer, Used Freezer and Used Air-conditioner) Regulations, LI 1932 which prohibits:</p> <ul style="list-style-type: none"><li>(a) Manufacture, sale or importation of incandescent filament lamps;</li><li>(b) Importation and sale of used air-conditioners; and</li><li>(c) Importation and sale of used refrigerator, refrigerator-freezer and freezer.</li></ul> <p>The provisions in this regulations relating to (a) and (b) entered into force on 23rd October 2008 while provisions related to (c) took effect from <b>8th May 2010</b>.</p>	<p>4. Importers of the following which are exempted in the LI 1932 should obtain permit from the Energy Commission;</p> <ul style="list-style-type: none"><li>i. motor vehicle lights;</li><li>ii. flood lights;</li><li>iii. holoenlights;</li><li>iv. spotlights or searchlights</li><li>v. airport runway lights</li><li>vi. street lights; and</li><li>vii. special purpose lights including theatre or stage lights.</li></ul> <p>5. In view of the above, all importers of air-conditioners, compact fluorescent lamps and refrigerating appliances should register with the Energy Commission not later than <b>30th September, 2010</b>.</p>
<p>Importers and the general public are advised that the provisions in these regulations took effect from <b>11th November 2009</b>.</p>		<p>Importers who fail to comply with this notice will have their goods detained until the Ghana Standards Board has performed tests and has certified them as complying with the Ghana Standards before the goods would be released.</p> <p><b>Issued under the Authority of the Energy Commission</b></p>

### **Appendix 3: Turn In Program of the GEF EE project for the collection and storage of ODS**

#### **Registration of importers**

The process starts with registration of importers refrigeration appliances by the Energy Commission. All importers and future manufacturers of refrigeration appliances will have to comply with the minimum energy efficiency requirements; this is mandatory. However, compliance with higher energy efficiency standards is voluntary.

For the purposes of clarification, an importer is the person or company that imports the appliances. The dealer is the retailer. It is worthy of note that in Ghana, most importers have retailer outlets as well. The importers will be needed to submit test reports to assure the Commission that the appliances meet the required minimum standards. It is the importer who the Commission will deal with in the release of coupons.

#### **Certification and labeling regime**

With the introduction of labeling and certification regime, all imported refrigerators that are properly labeled and accompanied by certificates will be immediately released by the Ghana Standards Board. Appliances without labels will be detained until the technical details have been provided and the efficiency level determined. A printing firm will be pre-qualified to print labels to be affixed on the appliances that meet the minimum requirements. Those that do not meet the requirements will have to be re-exported.

#### **Participation in the rebate scheme**

Participation in the refrigerator rebate scheme is voluntary. Importers that opt to deal in higher efficiency appliances will register with the Commission and they will be given certificates and special stickers to be displayed in front of their shops. The importers of higher efficiency appliances will submit test reports from accredited test laboratories to the Energy Commission who will in conjunction with Ghana Standards Board, determine the efficiency level. Coupons will then be issued corresponding to determined efficiency levels with predetermined rebate values to the importer.

The Table below gives an estimated average annual consumption and saving for each star rating.

<b>Star Rating</b>	<b>Annual Energy Consumption of Refrigerator, kWh</b>	<b>Annual Energy Savings of Refrigerator, kWh</b>
5 star	250	950
4 star	350	850
3 star	400	800
2 star	500	700
1 star	600	600

### **Administration of the Rebate**

The Energy Commission will appoint a participating bank where the rebate funds will be lodged. Security-enhanced coupons will be issued in quadruplicate by the Energy Commission and entered into a data base; one copy each of the coupon will be put on the records of the Commission and that of the participating bank. The remaining two copies of the coupon will be issued to the participating importer, and they will be completed at the time of purchase by the buyer, and then signed and stamped by the dealer. The dealer will retain one of the coupons whilst the buyer will keep the other coupon and use its value as part payment for the refrigeration appliance by submitting it to the participating bank for redemption. The bank will honour the coupon after having satisfied itself of the authenticity of the coupon (i.e. serial number, security features etc).

### **Checks against fraud**

In order to ensure the scheme against fraud, the participating bank will redeem coupons from only registered importers after it is satisfied that the serial numbers are correct and that there is an Energy Commission stamp duly affixed. Buyers may be visited at random to certify that the refrigeration appliances are indeed at the buyer's premises.



will be transferred to the recipient subcontractor through the Government with the signature of a Handover Protocol (HOP).

3) The subcontractor will designate personnel who would be able to operate and maintain the equipment. As the volume of ODS waste to be processed increases, it is envisaged that two non-overlapping 8-hours shifts would be required for achieving the target of the project (14.4 metric tons of ODS-waste).

4) ODS-waste in refillable cylinders will be brought to the site of the subcontractor for destruction, and the transportation costs of the ODS cylinders will fall outside the scope of this subcontract. However, the subcontractor will be responsible for the identification and accurate recording of the ODS-waste to be received at the site and destroyed according to the stringent monitoring plan. Waste products from the destruction-process will have to be disposed off by the subcontractor in a safe and environmentally sound manner as stipulated in the project monitoring plan.

5) The subcontractor will prepare 6-monthly reports about the daily activities that were performed at the destruction centre, including information about the quantities of each ODS consignment that were received and destroyed during the period concerned, Six-monthly payments will be based on these reports as elaborated upon below.

### **Duration of the subcontract**

This subcontract will last until the target amount of ODS-waste stipulated below have been destroyed. It is anticipated that this may take up to 2 to 3 years.

### **Remuneration**

a) The subcontract is performance-based, which means that the subcontractor will get an initial 6-month advance of US\$ 11,000 upon signature of the contract to allow for the start of the operations, but that further 6-monthly payments would be based on the quantities of ODS-waste destroyed during the preceding 6 months, which would be calculated as US\$ 3,820 per metric ton of ODS-waste destroyed.

b) The 6-monthly payments would continue till the maximum ceiling of US\$ 66,000 is reached. As such, the amount of ODS-waste that would have been destroyed at the end of the subcontract arrangement would amount to  $USD\ 55,000 / 3,820 = 14.4$  metric tons which corresponds to the overall objective of the demonstration-project.



c) As mentioned above, and except for the initial payment, further payments would be based on 6-monthly reports by the subcontractor which will be verified by the independent National Consultant, and further endorsed by the NOU and UNDP-Accra.

**Signed by NOU**

**Signed by UNDP-Accra**

**Signed by the Subcontractor**

-----

Date :

-----

Date :

-----

Date :

**Appendix 5: Estimated cost for the collection and recovery of ODS to be funded by GEF Energy Efficiency project in Ghana.**

1. Cost for ODS destruction using plasma arc machine for 4.8 t CFC-12 recovered from 60,562 refrigerator						
Data provided are indicative only, project implementation will verify these data.						
	Unit	kg	Total			
CFC-12 stored in M4499 cylinders	114	42.5	4,845			
Metal and scraps	60,562	10.00	605,620			
CFC-12 as refrigerant	60,562	0.08	4,845			
<b>Total</b>			<b>610,465</b>			
A. Collection and aggregation cost of refrigerators at retailers/NARWAO workshops						
	Unit	Unit Cost (USD)	Total (USD)	Funding source	TEAP Cost (USD/kg)	
Metal and scraps	605,620	1.00	605,620			
CFC-22 in refrigerators	4,845	10.00	48,450		10-15	
<b>Total</b>	60,562	10.80	654,070	GEF EE		
* TEAP costing based on medium effort with sparse population e.g. Ghana						
B. Transport cost of appliances from retailers/Narwao workshop to 6 Regional Dismantling centres (Between 200 to 1,000 km)						
	Unit	Unit Cost (USD)	Total (USD)	Funding source	TEAP Cost (USD/kg)	
Metal and scraps	605,620	2.00	1,211,240			
CFC-22 in refrigerators	4,845	20.00	96,899		30-40	
<b>Total</b>	60,562	21.60	1,308,139	GEF EE		
C. Annual Recovery cost at 6 Regional Dismantling and Recovery Centres						
Total Dismantling capacity per year	6 X 34 X 25 X 12 = 61,200 units					
Dismantling capacity Per centre	6 x 34 x 25 = 5,100 units/yr 850 units/mth					
Rental of National Depot	6	4,000	24,000			
Supervisor (1 per centre)	6	4,000	24,000			
Trained Senior Technician (2 per centre)	12	3,500	42,000			
Trained Shredders/Packers (6 per centre)	36	2,500	90,000			
Telephones, faxes etc p.a.	6	1,000	6,000			
Group Security Staff (1)	12	2,000	24,000			
Utility Costs (Elect & Water /pa)	6	4,000	24,000			
Lot Office Equipment	6	2,000	12,000			
Lot Furniture & fittings	6	2,000	12,000			
Tools/accessories	6	5,000	30,000			
ODS cylinders	684	15	10,260			
Sub-total			298,260			
<b>Add 10% Contingencies</b>	1	29,826	29,826			
<b>OPEX Cost</b>			<b>328,086</b>	GEF EE		
Breakdown						
Metal and scraps	605,620	0.31	185,159			
CFC-22 in refrigerators	4,845	4.00	19,380			
<b>Total</b>	60,562	3.38	204,539	GEF EE		
Cost/kg (USD/CFC-12)	4,845		4.00		10-20	
Cost/kg (USD/HCFC-22)	9,690		2.00			
D. Transport cost from 6 Regional Dismantling Centres to Accra ODS Destruction center						
Transport cost						
Metal and scraps	605,620	0.10	60,562			
CFC-22 in refrigerators	4,845	3.00	14,535		1	
<b>Total</b>	60,562	1.24	75,097	GEF EE		

**Appendix 6: Quotation for Asada machine and technical data**



3-60 KAMIDA NISHI-MACHI, KITA-KU, NAGOYA, 462-8551 JAPAN  
 TEL:(81)52-914-1206 FAX:(81)52-914-2011

**QUOTATION**

Messrs: Dr Jason Yapp  
 UNDP Consultant

Date May-27 2010  
 N Q100527

Shipment: BY SEA FREIGHT

On or Approx 4 months after Contract  
 From: NAGOYA  
 To ACCRA, GHANA

Payment: By T/T

Reference:

Code	Description	Quantity	Unit Price	Amount
<b><u>CFC, HCFC DECOMPOSITION MACHINE</u></b>				
	MODEL PLASMA X, 200V/3PH			
	Consist of		FOB Japan	
	Decomposition Unit		¥=Jap.N.R.Yen	
	Dehydration Unit			
	Nitrogen Generation Unit			
	Cooling Tower			
	Air Compressor	1 SET	¥9,450,000	¥9,450,000
	Transformer			
	(Input 380V/3ph, Out put 200V/3 ph,	1 SET	¥300,000	¥300,000
	SPARE PARTS FOR 2,400hours Operation	1 SET	¥1,112,000	¥1,112,000

TOTAL : 2 SETS ONLY

TOTAL FOB JAPAN Japanese Yen10,862,000

SEA FREIGHT CHRG TO ACCRA Yen550,000

INSURANCE CHARGE Yen40,000

GRAND TOTAL CIF ACCRA Yen11,452,000

(Equivalent to US Dollars US\$127,244,440)

Main Features of Plasma X

Superb decomposition capacity

\*Higher than 99.9% decomposition rate.

Safety Assurance

Equipped with Safety System which stops operation by monitoring water disposal and exhausting gas.

Easy to operate by touch panel

(ease-of-use in case of exchange of operating personnel.)

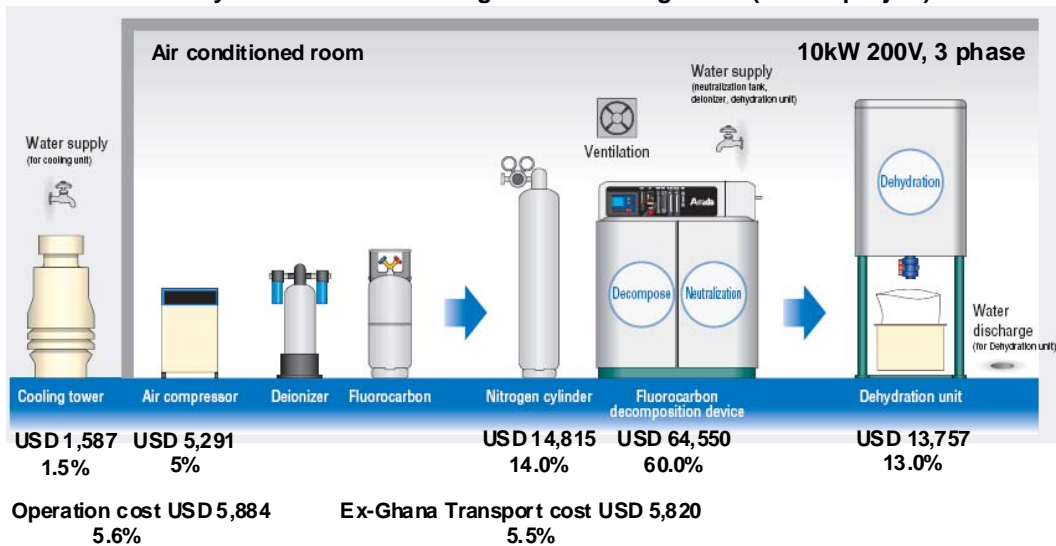
Easy maintenance

ASADA CORPORATION

TRADE MANAGER

Asada has confirmed that this mobile plasma machine has been developed and refined over the last 5 years. To date 2 units have been in operation in Japan clocking up to 500 hours of operation per year per machine. The practicality in using this plasma as a mobile unit will be tested in the pilot. Asada has assured us that this plasma could operate a maximum of 20 hours per day and could destroy 10 kg of CFC-12 per batch with half an hour rest between plasma arc ignition. After an initial comprehensive installation training in Accra, Asada will continue to provide online support services through the internet. One such plasma machine is currently being installed in Argentina.

- Can operate for up to 10 hours per day (1 batch) at 1 kg CFC12/hr or 2 kg HCFC22/HFC134a per hour (can handle contamination) – requires 6kW of electricity
- CAPEX = USD 100,000 and annual chemical cost = USD 3,000 (lime from local source)
- Cannot destroy PCBs and 1 unit being installed in Argentina (UNIDO project)



**Small, compact and Transportable to factory and work site.**

Currently decomposition is carried out at plant facility which requires a large space.

Plasma X is so small that it is possible to transport it to the factory or working site!

This device can be used when decomposing inside a factory or working site where it is impossible to remove refrigerant from the site.



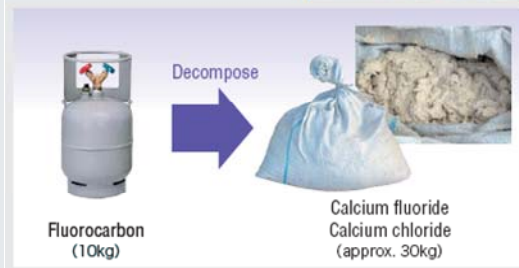
**Easy operation.**

Operated by a touch panel.



**Asada Plasma technology decompose fluorocarbon 99.99%**

Plasma decomposes fluorocarbon and detoxifies as calcium fluoride and calcium chloride.



## **Appendix 7: LEGAL FRAMEWORK**

Ghana is a signatory to the Montreal Protocol on Substances that Deplete the Ozone Layer. The status of the ratification of this protocol and its Amendments is as follows:

<b>Multilateral Environmental Agreement</b>	<b>Date of Ratification</b>	<b>Date of Entry into Force for Ghana</b>
Ozone-related		
Vienna Convention on the Protection of the Ozone Layer	24 July 1989	22 October 1989
Montreal Protocol on Substances that Deplete the Ozone Layer	24 July 1989	22 October 1989
Montreal Amendment	24 July 1992	22 October 1992
Copenhagen Amendment	9 April 2001	8 July 2001
Montreal Amendment	8 August 2005	6 November 2005
Beijing Amendment	8 August 2005	6 November 2001
Climate-related		
United Nations Framework Convention on Climate Change (UNFCCC)	6 September 1995	5 December 1995
Kyoto Protocol	30 May 2003	16 February 2005